

An outdoor dining area featuring a wooden table and wicker chairs. The table is set with blue plates, glasses, and bottles. Two large, woven wicker lanterns are placed on the table. The background is a lush green wall with various mirrors and framed pictures. The floor is made of large, textured stone tiles. A red vertical bar is on the left side of the image.

HARDSCAPES FOR  
*Easy Living* volume 10

 EAGLE BAY®



# *Hardscapes for Easy Living™*

As a family-owned business, Eagle Bay operates on a unique set of values. Trust means everything to us, and we earn it by offering the finest products and services. We understand that we're not just making hardscape products, we're creating peace of mind.



WWW.EAGLEBAYPAVERS.COM



## PAVERS

*Singles*

6

*Sets*

18

*Permeables*

38

### INDIVIDUAL-PIECE

BRIKSTONE CHAMFERED  
BRIKSTONE FLAT COLONIAL  
COTTAGESTONE ANTIQUED  
COTTAGESTONE CHAMFERED  
COTTAGESTONE TEXTURED

### MULTIPLE-PIECE

#### 3-PIECES:

CHATHAM NATURAL & XL  
EPICSTONE COBBLED  
ESSEXSTONE  
KINGSLAND ANTIQUED  
KINGSLAND TRADITIONAL

#### 5-PIECES:

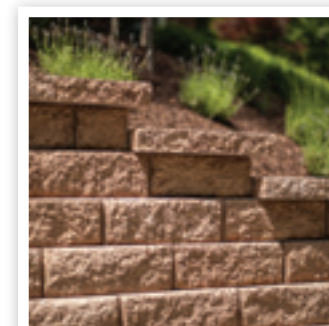
CHATHAM XL (WITH CHATHAM NATURAL)  
GRANDCAY COBBLED  
GRANDCAY TEXTURED

#### CIRCLE PATTERN:

CIRCLESTONE ANTIQUED  
CIRCLESTONE TEXTURED

### STORMWATER

ECOBAY  
TURFSTONE



**WALLS 46**

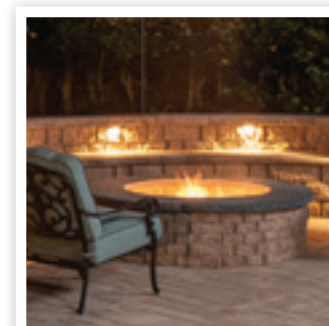
#### FREESTANDING WALLS:

BRISA FREESTANDING  
DUBLIN™ FREESTANDING  
HIGHLAND STONE® FREESTANDING  
STEEPLECREST FREESTANDING

#### RETAINING WALLS:

ASPEN STONE® RETAINING  
BRISA RETAINING  
DIAMOND® 10DS RETAINING  
DIAMOND PRO® RETAINING  
HIGHLAND STONE® RETAINING  
HIGHLAND STONE® XL™ CAP

#### HARDSCAPE HEROES



**FIRE PITS, ETC. 70**

#### ASPEN STONE® FIRE PIT KIT

DUBLIN™ FIRE PIT KIT  
HIGHLAND STONE® FIRE PIT KIT  
DUBLIN™ FIREPLACES



**EXTRAS 80**

#### COPINGSTONE

CURBSTONE  
LANDSCAPE STEP  
HIGHLAND STONE® COLUMN  
& MAILBOX KITS  
COLUMN CAPS  
CARE & MAINTENANCE



**RESOURCES 94**

#### PAVER & WALL COLORS

GUIDE TO FINISHES  
SPECIFICATIONS  
INSTALLATION GUIDES  
PAVER PATTERNS  
HOW PERMEABLES WORK  
CONTRACTOR CHECKLIST  
WARRANTY





Pavers add visual interest, function and substance to any outdoor landscape. They enhance both intimate and extravagant areas, complement traditional and modern aesthetics and serve small and large budgets. In this issue, Eagle Bay presents three distinct paver designs so you can easily choose a paver with the finish and pattern that best matches your unique style.

# PAVERS





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*“We worked with local landscapers to find a stone that would marry the historical architecture of the house with the modern updates that were recently completed. We felt that the Eagle Bay products were highly adaptable because of the natural-looking colors, shapes and movement in each stone.”*

— BETH KIMBALL & RANDY MCKAVISH



# *Singles*

## INDIVIDUAL-PIECE DESIGNS

Our single-piece designs include our most popular shaped pavers in a variety of textures and colors.

**BRIKSTONE CHAMFERED**

**BRIKSTONE FLAT COLONIAL**

**COTTAGESTONE ANTIQUED**

**COTTAGESTONE CHAMFERED**

**COTTAGESTONE TEXTURED**



CottageStone 6" x 9" Textured, Chesapeake Color





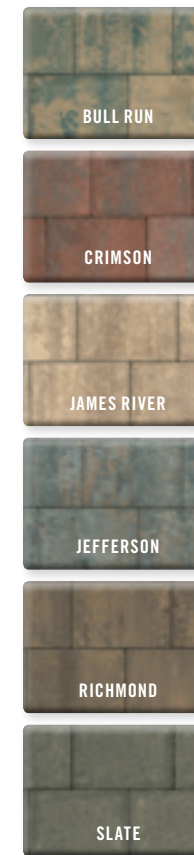
# BrikStone

## CHAMFERED

Versatile in color and application, BrikStone Chamfered has become the top choice of many designers. This single stone, featuring beveled edges, can create classic patterns such as basket weave, running bond and herringbone.



BrikStone Chamfered, James River Color



*view larger  
color swatches  
on pages 96-97.*

*finishing tip:*  
PAIR TWO DIFFERENT  
EAGLE BAY PAVER  
COLORS TO CREATE  
VISUAL INTEREST IN A  
PATIO OR WALKWAY.



BrikStone Chamfered, Chesapeake Color; GrandCay Textured, Bull Run Color





# *BrikStone*

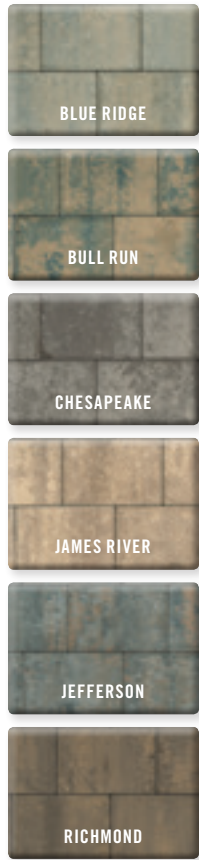
## FLAT COLONIAL

The distinct look of BrikStone Flat Colonial showcases a smooth surface and clean lines. Eagle Bay combines four complementary brick tones into one colonial color choice, making the design and installation process much easier.

AVAILABLE ONLY IN COLONIAL COLOR, AS SHOWN







CottageStone 6" x 6" & 6" x 9" Antiqued, Blue Ridge Color

## *CottageStone* ANTIQUED

CottageStone Antiqued is available in 6" x 6" and 6" x 9" shapes. The two sizes can work alone or together and with the pavers antiqued finish, your new hardscape will have the allure of timeworn stones.







# *CottageStone* CHAMFERED

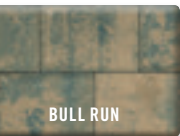
Modeled after brownstone squares and rectangles, CottageStone Chamfered is crafted in 6" x 6" and 6" x 9" shapes. The beveled edges add dimension and maturity to your project and give it a Georgetown elegance.



CottageStone 6" x 9" Chamfered, James River Color



CottageStone 6" x 9" Chamfered, James River Color



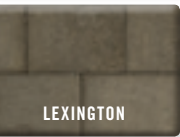
BULL RUN



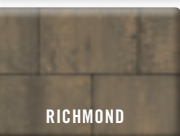
JAMES RIVER



JEFFERSON



LEXINGTON



RICHMOND





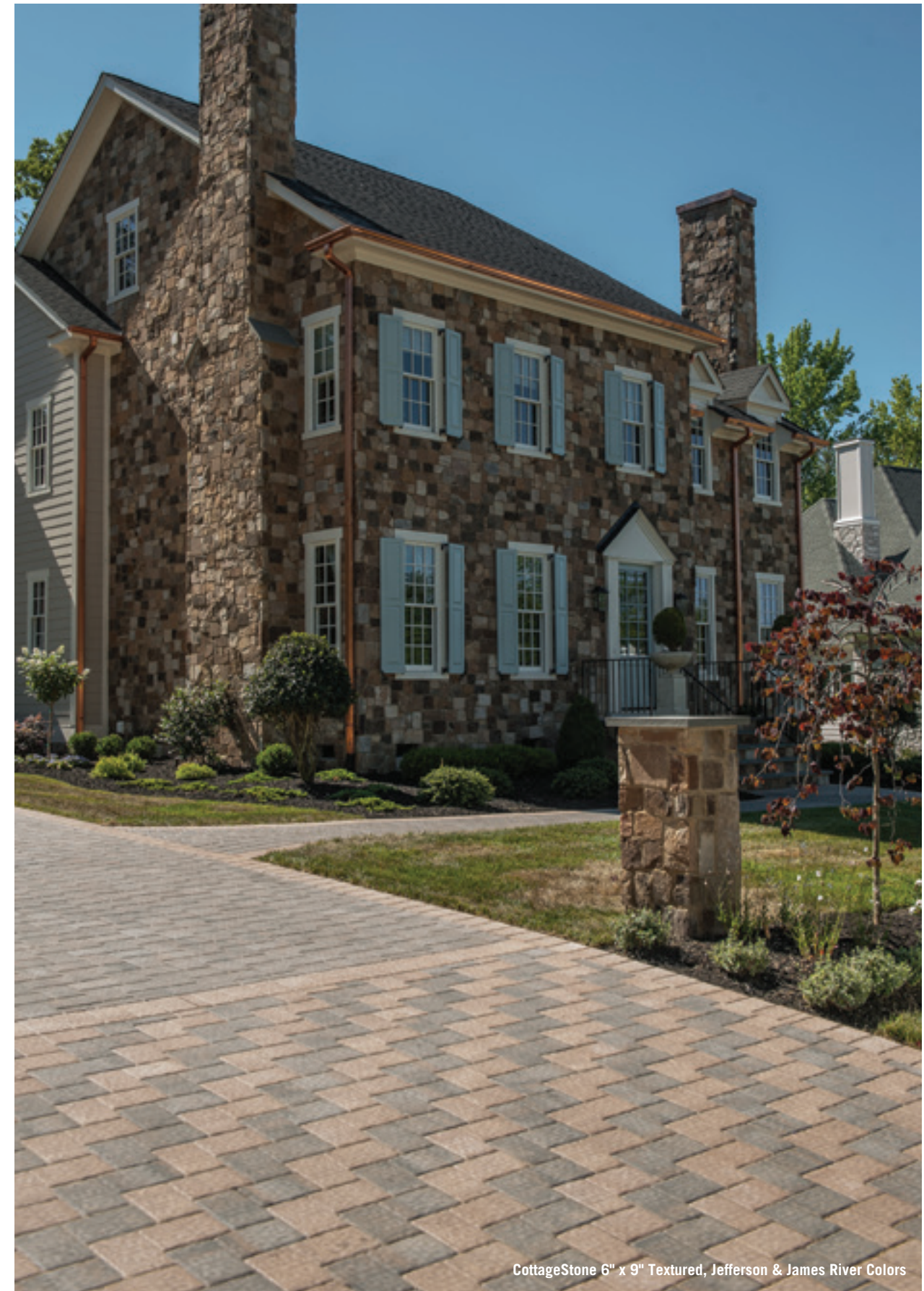
# CottageStone

## TEXTURED

Available in either a 6" x 6" square or a 6" x 9" rectangle, CottageStone Textured offers a multitude of hardscape pattern opportunities. With its dimpled-face finish, CottageStone Textured will make your final design convey artisanal creation and perfect imperfections.



CottageStone 6" x 9" Textured, James River Color



CottageStone 6" x 9" Textured, Jefferson & James River Colors

- BLUE RIDGE
- BULL RUN
- CHESAPEAKE
- JAMES RIVER
- JEFFERSON
- LEXINGTON
- MOCHA\*
- POTOMAC
- RICHMOND
- SAHARA\*
- SLATE\*

\*6" x 9" only

### *finishing tip:*

PAIR TWO DIFFERENT EAGLE BAY PAVER COLORS TO CREATE VISUAL INTEREST IN A PATIO OR DRIVEWAY.



# Sets

## MULTIPLE-PIECE DESIGNS

Our multiple-piece designs offer a number of sets featuring pavers in different sizes. This allows for many different looks and patterns to add variety and visual appeal to your hardscape project.

### 3-PIECE SET DESIGNS:

**CHATHAM NATURAL**

**EPICSTONE COBBLED**

**ESSEXSTONE**

**KINGSLAND ANTIQUED**

**KINGSLAND TRADITIONAL**

### 5-PIECE SET DESIGNS:

**CHATHAM XL (WITH CHATHAM NATURAL)**

**GRANDCAY COBBLED**

**GRANDCAY TEXTURED**

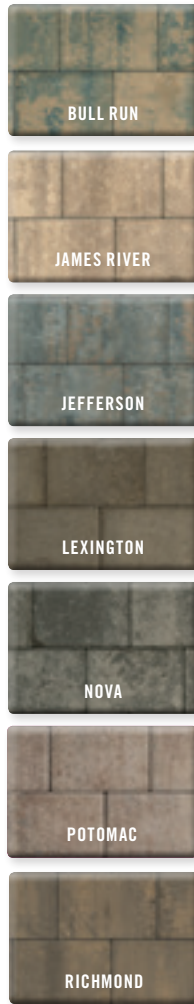
### CIRCLE PATTERN DESIGN:

**CIRCLESTONE ANTIQUED**

**CIRCLESTONE TEXTURED**



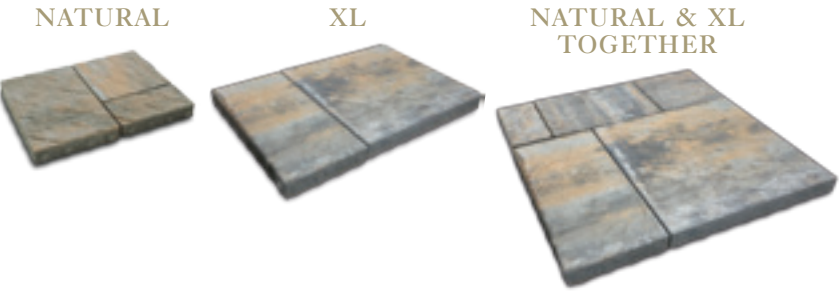




Chatham XL, Nova Color (26" x 13" only)



Chatham Natural & XL, Nova Color



# Chatham

## NATURAL & XL

Chatham Natural (3-piece) and Chatham XL (2-piece), available in a Natural Finish can be used separately or combined together into a 5-piece slab look to create an elegant tile-like surface for patios, walkways and poolsides. Offered in seven rich colors, Chatham integrates beautifully into the natural environment and is one of our most sought-after pavers.

CHATHAM NATURAL AND CHATHAM XL ARE STOCKED THE SAME.



Chatham Natural, Jefferson Color





EpicStone Cobbled, Chesapeake Color; CurbStone, Chesapeake Color

## *EpicStone* COBBLED

Strong, large and designed to hold weight, this three-piece modular paver makes a powerful statement. Coupled with its durability, the distressed face and edges give it a look of craftsmanship and age-old beauty.

AVAILABLE ONLY IN CHESAPEAKE COLOR, AS SHOWN



EpicStone Cobbled, Chesapeake Color; CurbStone, Chesapeake Color; Landscape Step, Gray Color





## EssexStone

EssexStone is Eagle Bay's natural slate alternative. The three-piece system fits together in a combination of interesting angles and is designed to create a unique and stunning hardscape.

AVAILABLE ONLY IN JEFFERSON COLOR, AS SHOWN



*For EssexStone installation tips, see page 113.*

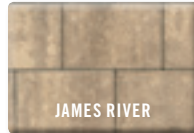




BLUE RIDGE



BULL RUN



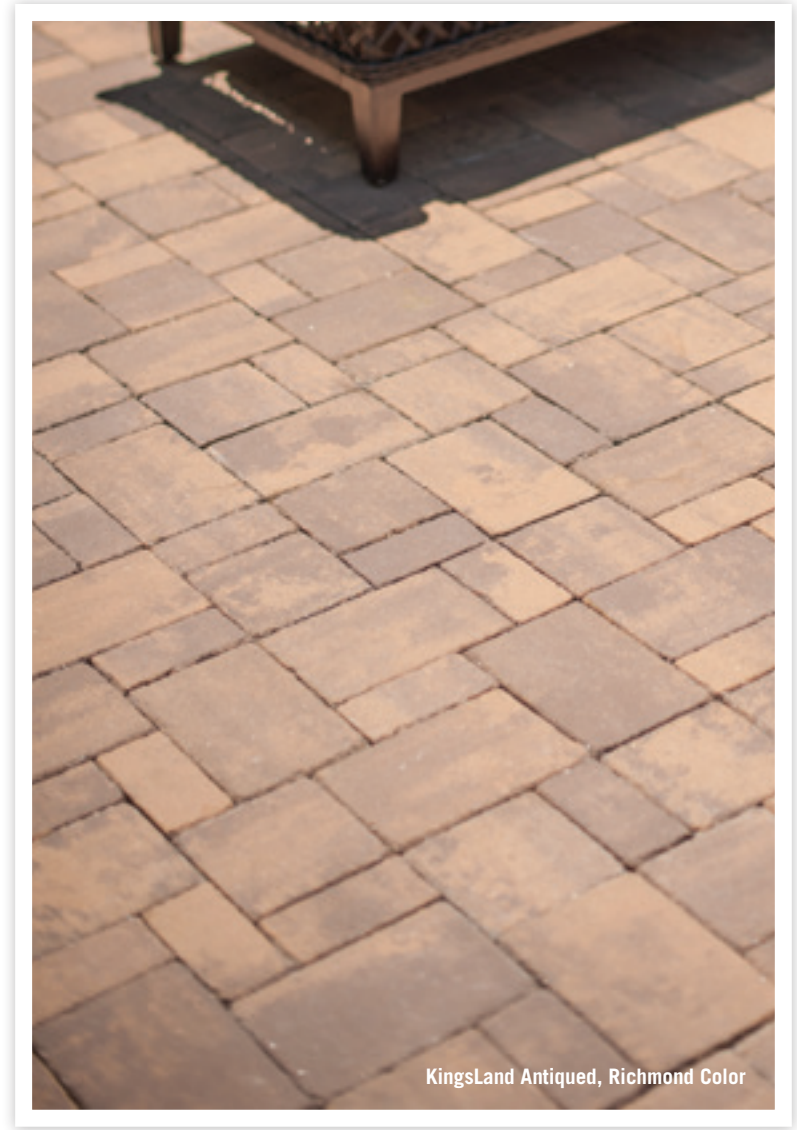
JAMES RIVER



JEFFERSON



RICHMOND



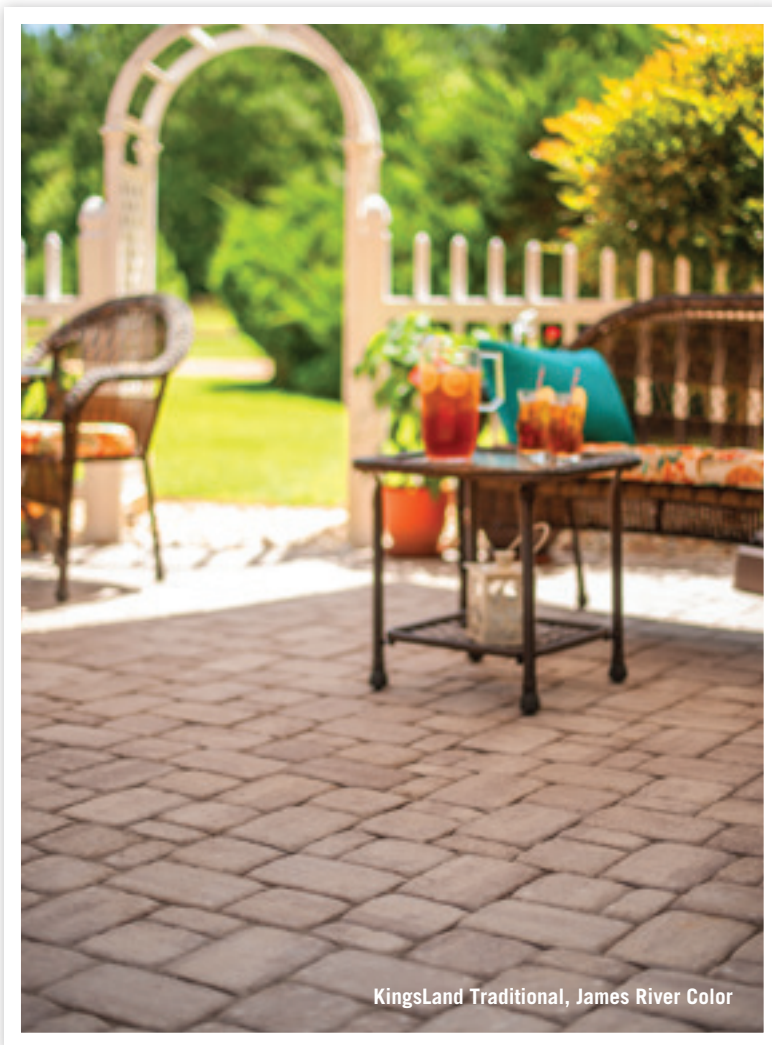
KingsLand Antiqued, Richmond Color

# *KingsLand* ANTIQUED

KingsLand Antiqued feels as though it was laid by hand in another era. The three-piece modular system is intentionally aged around the edges to create a hardscape that appears to have withstood the test of time.



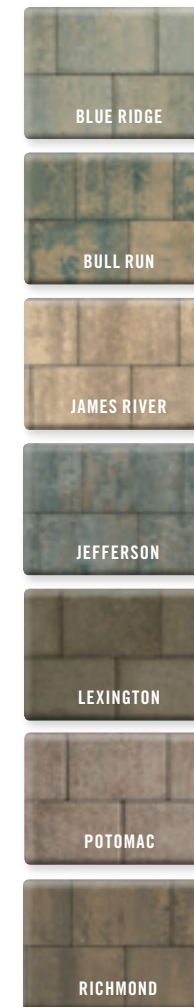




KingsLand Traditional, James River Color

# *KingsLand* TRADITIONAL

This three-piece modular system is ideal for high-traffic areas, yet maintains charm and warmth with its rounded edges. The pattern possibilities are endless, and designers will often contrast colors to create dynamic curb appeal.







GrandCay Cobbled, Jefferson Color

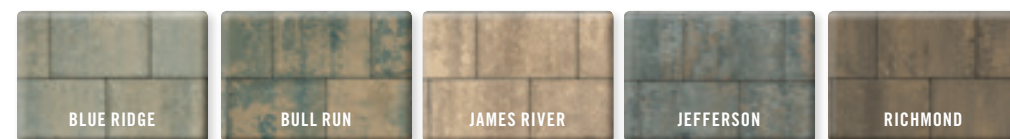
# GrandCay

## COBBLED

Exciting and varied in design, this five-piece system is cobbled to feel historic and lived-in. There are numerous colors to choose from and endless design possibilities for your patio, pool deck, driveway and more.



GrandCay Cobbled, Jefferson Color; Walls: Highland Stone® Retaining, Jefferson Color; Highland Stone® Column Unit, Jefferson Color; Column Caps: Flat Rock Face Cap, Gray Color



BLUE RIDGE

BULL RUN

JAMES RIVER

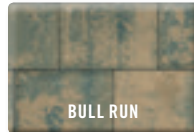
JEFFERSON

RICHMOND

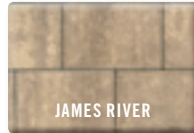




BLUE RIDGE



BULL RUN



JAMES RIVER



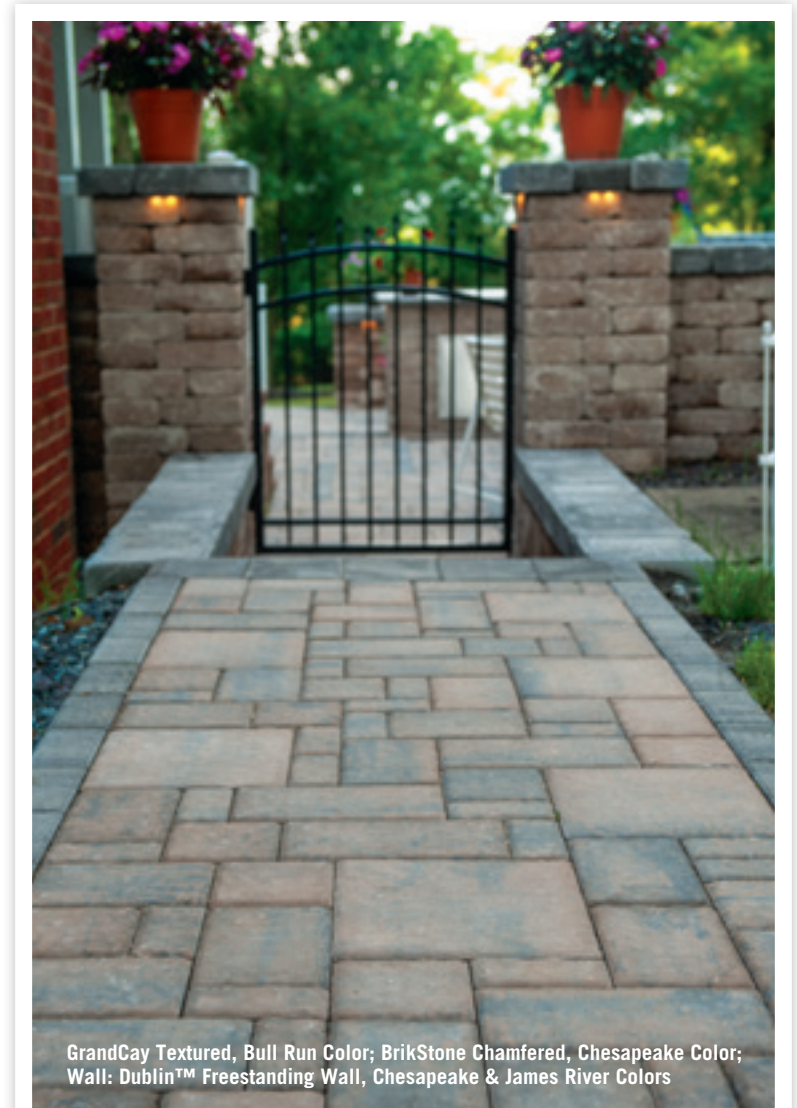
JEFFERSON



RICHMOND

*finishing tip:*

INCORPORATE AN EAGLE BAY FIREPLACE OR FIRE PIT INTO YOUR PATIO PLAN TO ADD WARMTH ON COOL AUTUMN DAYS.



GrandCay Textured, Bull Run Color; BrikStone Chamfered, Chesapeake Color; Wall: Dublin™ Freestanding Wall, Chesapeake & James River Colors

# GrandCay

TEXTURED

Bring style to your poolside, patio, or driveway with GrandCay's popular five-piece paver system. The textured finish will give your project dimension, and the variety of paver colors available can lead to bold and interesting patterns.







CircleStone Antiqued, Chesapeake Color

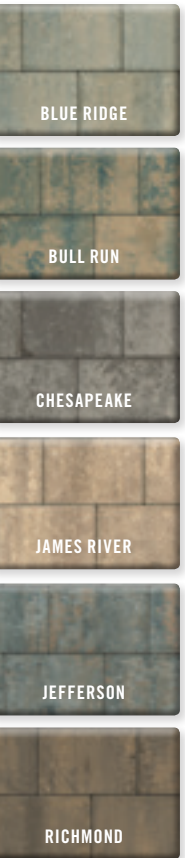
# CircleStone

## ANTIQUED

CircleStone Antiqued has been treated to provide your hardscape design with a vintage quality. This five-piece system complements almost any project by creating a focal point for gathering areas.



CircleStone Antiqued, James River Color; KingsLand Antiqued Richmond Color; Wall: Highland Stone® Freestanding, Richmond Color; Wall Cap: XL™ Cap, James River Color



*finishing tip:*

CREATE A UNIQUE FOCAL ACCENT IN YOUR PATIO DESIGN BY USING A CIRCLESTONE COLOR THAT'S DIFFERENT FROM THE PAVER COLOR.

*installation tip:*

SEE CIRCLESTONE INSTRUCTIONS ON PAGE 112.





CircleStone Textured, Chesapeake Color; CottageStone 6" x 9" Textured, Blue Ridge Color

# CircleStone

## TEXTURED

CircleStone is a five-piece paver system, available in numerous colors, that complements Eagle Bay's entire product line. Use it to provide intimate and unique focal areas for both large and small spaces.



*For CircleStone installation instructions, see page 112.*

CircleStone Textured, James River Color; Accent Ring: CottageStone 6" x 6" Chamfered, Jefferson Color; Patio: CottageStone 6" x 9" Textured, James River Color; Fire Pit: Aspen Stone Fire Pit Kit with Custom CopingStone Cap, James River Color

*finishing tip:* PAIR A DIFFERENT COLOR OF COTTAGESTONE 6" X 6" PAVERS WITH CIRCLESTONE TO EMPHASIZE A SPACE.





# Permeables

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## STORMWATER DESIGN

Our permeable line will satisfy your design aesthetics while limiting your ecological footprint. These Eagle Bay pavers significantly help filter contaminants and reduce runoff. We are proud to say this is a win-win for the homeowner and our natural landscape.

**ECOBAY**

**TURFSTONE**







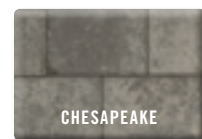
EcoBay, Blue Ridge Color (Blue Ridge is available by special order only)

# EcoBay

With their traditional shape, EcoBay permeable pavers can fit nearly any design. Unlike traditional stone or pavers, this two-piece system will effectively reduce the amount of runoff that can pollute our streams, lakes, rivers and, ultimately, the Chesapeake Bay.



EcoBay, Blue Ridge Color (Blue Ridge is available by special order only)



CHESAPEAKE



JAMES RIVER

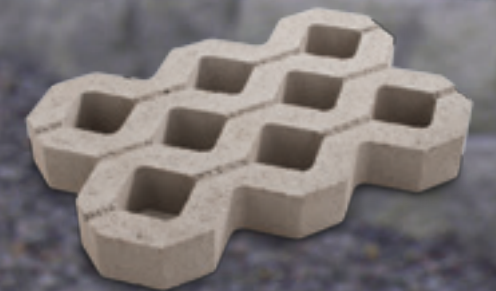
For more information about stormwater management with permeable pavers, visit [eaglebaypavers.com](http://eaglebaypavers.com).



# TurfStone

TurfStone can be a visual feature in your hardscape or serve a more functional role. It has a honeycomb shape that can be filled with gravel or grass. This allows rainwater to filter through slowly and evenly, resulting in the remediation and stabilization of soil erosion.

AVAILABLE ONLY IN GRAY COLOR, AS SHOWN



*For more information about the benefits of permeable pavers and how they work, see page 117.*



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*“When we mentioned we wanted our pool and patio to blend into the wooded setting of our backyard, our contractor suggested Eagle Bay pavers. We looked at the display at a local dealer and I visited the plant to obtain some samples. I loved the quality, feel and look of the locally made product, with names like ‘James River’ and ‘Blue Ridge’.”*

— CRAIG & SLATER DUNBAR







Eagle Bay walls add structure, protection, and decoration to your hardscape. Our products are tested for strength and durability, and we have perfected a collection of color blends so you don't have to compromise on style. Columns and caps are available for each wall unit.

# WALLS





*Brisa*  
FREESTANDING



Get the random look of natural stone with our new Brisa® 6" multipiece freestanding wall system. Ideal for curved or straight uses, the wall offers beauty, simplicity and design flexibility for fire pits, flower beds, garden planters, garden walls, vegetable gardens, outdoor kitchens, planters, raised gardens, raised patios and more!



AVAILABLE ONLY IN JEFFERSON COLOR, AS SHOWN.





Dublin™ Freestanding, James River & Chesapeake Colors; Pavers: GrandCay Textured, Bull Run Color



Dublin™ Freestanding, James River Color; Column: Dublin™, James River Color; Column Cap: Flat Rockface, Gray Color

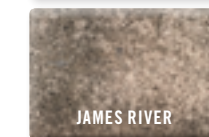
## Dublin™ FREESTANDING



Dublin™ mimics centuries-old boundary walls found throughout Dublin, Ireland. These tumbled stones add charm to any hardscape project. The same single unit is used for the wall, column and caps, making estimation and assembly a snap.



CHESAPEAKE



JAMES RIVER

*finishing tip:*

INCORPORATE A DUBLIN™ FIREPLACE TO ENHANCE YOUR OUTDOOR LIVING SPACE. SEE PAGES 74-75.





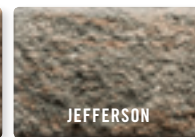
Highland Stone® Freestanding, James River Color; Wall Cap: XL™ Cap, James River Color

# Highland Stone® FREESTANDING

Each piece of the Highland Stone® Freestanding wall system features a slightly rough finish, giving wall projects up to three feet high a secure and natural feel. Stones are available in 6" or 3" heights and a variety of widths (see pages 104-105).



Highland Stone® Free Standing, Jefferson Color; Wall Cap: XL™ Cap, Jefferson Color; Column: Highland Stone® Column Unit, Jefferson Color; Column Cap: Flat Rock Face Cap, Gray Color; GrandCay Textured, James River; CopingStone, Jefferson Color



*finishing tip:*

INCORPORATE AN OUTDOOR KITCHEN TO EXPAND YOUR LIVING SPACE.





# SteepleCrest

## FREESTANDING

The SteepleCrest wall design is inspired by the warm, rustic aesthetic of a horse farm boundary wall. Similar to Dublin™ Freestanding, these tumbled stones add a historic charm to your hardscape project but offer two block sizes, providing a more natural look. SteepleCrest also offers a cap option that's perfect for adding a seating ledge.

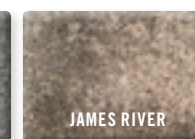


SteepleCrest Freestanding, James River Color; Fire Pit: Custom SteepleCrest, Highland Stone® Fire Pit Cap, Gray Color; Pavers: KingsLand Traditional, James River Color

SteepleCrest Freestanding, James River Color; SteepleCrest Wall Cap, James River Color; Pavers: KingsLand Traditional, James River Color



CHESAPEAKE



JAMES RIVER





Aspen Stone® Retaining, James River Color

# Aspen Stone® RETAINING



Aspen Stone® retaining walls are lightweight and easy to handle, perfect for smaller spaces and patio or garden walls. The rough-hewn texture, available in four colors, is visible on one side and works for projects up to two feet high.



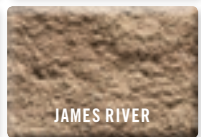
BLUE RIDGE



CHESAPEAKE



CRIMSON



JAMES RIVER

*finishing tip:*  
FOR YOUR ASPEN STONE® WALL PROJECTS, SELECT EAGLE BAY'S ASPEN STONE® CAPS. SEE PAGES 106-107.



Aspen Stone® Retaining, James River Color





# Brisa

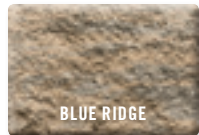
## RETAINING

Inspired by split limestone, the new Brisa® 6" multipiece retaining wall system is an attractive alternative to traditional retaining wall blocks. Its elegant design, which gives the look of hand-carved natural stone, provides remarkable versatility for projects such as curved or straight walls, steps and terraced walls.



AVAILABLE ONLY IN JEFFERSON COLOR, AS SHOWN.





BLUE RIDGE



BULL RUN



CHESAPEAKE



JAMES RIVER



JEFFERSON



RICHMOND

*finishing tip:*

FOR YOUR DIAMOND® 10DS WALL PROJECTS, USE A COLUMN UNIT FOR A CORNER BLOCK. SEE PAGES 106-107.

# Diamond® 10DS

## RETAINING

The Diamond® 10DS retaining wall system is the perfect choice when your project calls for classic, clean lines. It has a rear-lip locator that works exceptionally well for walls, terraces and grades. Choose a straight edge or curved design with this flexible block.







# Diamond Pro<sup>®</sup>

## RETAINING

With their proven strength and a natural-stone appearance, the Diamond Pro<sup>®</sup> and Diamond Pro Stone Cut<sup>®</sup> retaining wall systems are the perfect choices for larger-scale projects that demand beauty.

AVAILABLE ONLY IN JAMES RIVER COLOR, AS SHOWN



JAMES RIVER



DIAMOND PRO<sup>®</sup>

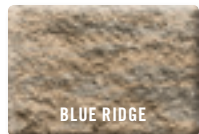


DIAMOND PRO  
STONE CUT<sup>®</sup>

*finishing tip:*

FOR YOUR DIAMOND PRO<sup>®</sup> WALL PROJECTS, SELECT EAGLE BAY'S UNICAPS AND CORNER UNITS. SEE PAGES 106-107.





BLUE RIDGE



BULL RUN



CHESAPEAKE



JAMES RIVER



JEFFERSON



RICHMOND

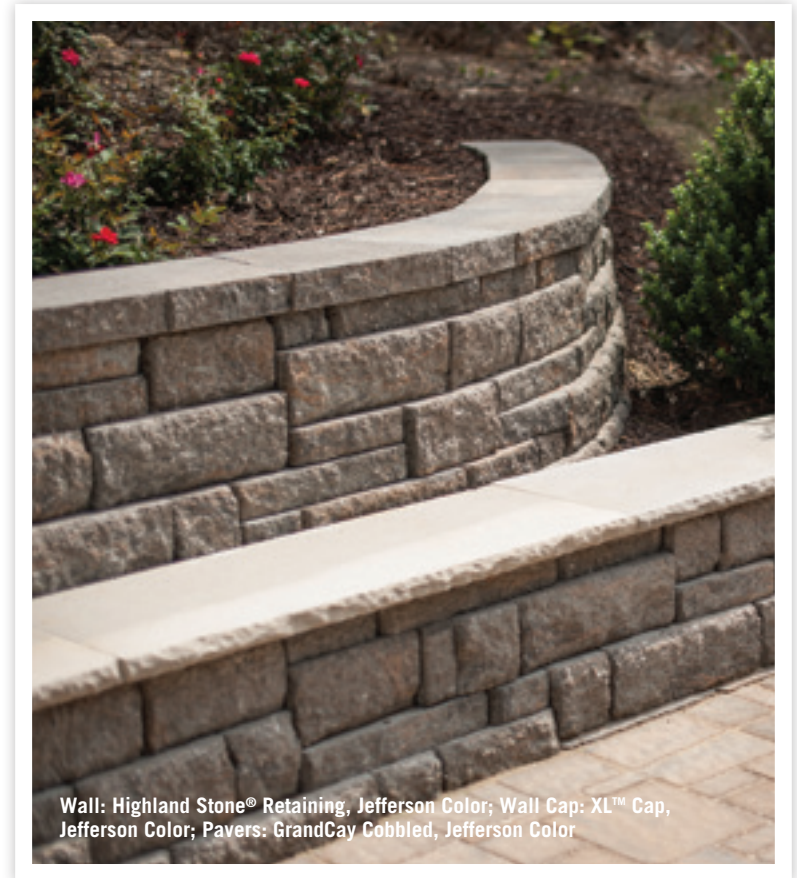
*finishing tip:*

FOR YOUR HIGHLAND STONE® WALL PROJECTS, SELECT EAGLE BAY'S XL™ CAPS. SEE PAGE 106-107.



# Highland Stone® RETAINING

The Highland Stone® wall system is Eagle Bay's most popular retaining wall for projects up to four feet high. The rough finish, visible on one side, blends into its surroundings and is available in varying heights and widths. Blend multiple sizes to give a more natural feel (see pages 104-105).



Wall: Highland Stone® Retaining, Jefferson Color; Wall Cap: XL™ Cap, Jefferson Color; Pavers: GrandCay Cobbled, Jefferson Color



# Highland Stone<sup>®</sup>

## XL<sup>™</sup> CAP

Our XL<sup>™</sup> Wall Cap features a tapered shape, and both sides are rough hewn for a natural look.



XL<sup>™</sup> Cap, Jefferson Color



1ST ANNUAL

# HARDSCAPE HERO OF THE YEAR



Donald Sherbeyn  
of Sherbeyn's  
Lawn & Landscape

DEALER: A & B KEARNS



# CONGRATULATIONS TO OUR MONTHLY WINNERS!



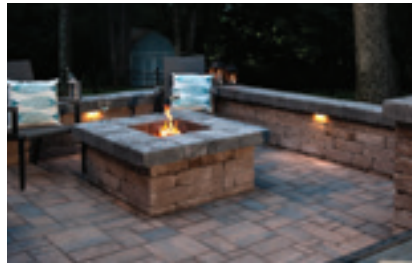
**Stafford Nursery**  
Fredericksburg, Virginia  
October 2015



**Advantage Landscaping**  
Danny Humphreys  
Haymarket, Virginia  
November 2015



**Osterhus Outdoors**  
Ken Osterhus  
Salisbury, North Carolina  
December 2015



**Sherbeyn's Lawn and Landscape**  
Donald Sherbeyn  
Culpeper, Virginia  
January 2016



**Tidewater Pavestone**  
Chris Veronie  
Yorktown, Virginia  
February 2016



**Ultimate Hardscapes**  
Brian Gillespie  
Yorktown, Virginia  
March 2016



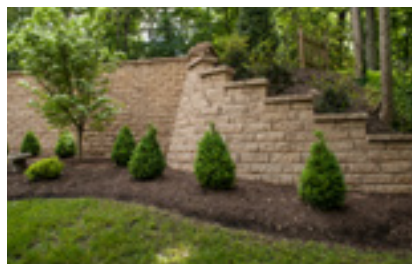
**Trademark Landscapes**  
Cory Busic  
Amelia, Virginia  
April 2016



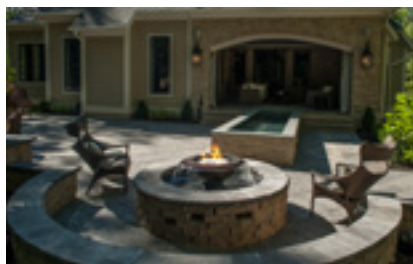
**Solid Structures**  
Scott Prunty  
Virginia Beach, Virginia  
May 2016



**Tiki Tree & Landscape**  
TJ Soderholm  
Williamsburg, Virginia  
June 2016



**Rock Creek Innovations**  
Ellis Whitshire  
Richmond, Virginia  
July 2016



**Commonwealth Curb Appeal**  
Josh Goff  
Richmond, Virginia  
August 2016



**Vent's Landscaping**  
Shane Vent  
Everett, Pennsylvania  
September 2016



CONGRATULATIONS TO ALL OF OUR  
PAST MONTHLY WINNERS!



## 2014

**JUNE**  
Landscape Solutions of Virginia

**JULY**  
Atlantis Patio

**AUGUST**  
Betts Masonry

**SEPTEMBER**  
Commonwealth Curb Appeal

**OCTOBER**  
Ultimate Hardscapes

**NOVEMBER**  
Arrowwood Landscapes

**DECEMBER**  
BlueHill Landscapes

## 2015

**JANUARY**  
Garden Sanctuaries & Design LLC

**FEBRUARY**  
Basnight Land & Lawn

**MARCH**  
Molter Landscaping

**APRIL**  
Permanent Paving & Sealing, LLC

**MAY**  
Landscape Solutions of Virginia

**JUNE**  
James River Nurseries

**JULY**  
Affordable Hardscapes of Virginia

**SEPTEMBER**  
Brown Landscaping Maintenance

The Hardscape Hero® program was established to celebrate exceptional design and installation work by contractors using Eagle Bay paver and wall products. To learn more about our Hardscape Heroes®, visit [EagleBayPavers.com](http://EagleBayPavers.com).





Customizing your outdoor space is easy with Eagle Bay Fire Pit Kits and Fireplaces. Extend and enhance your outdoor entertaining season with these simple-to-install additions while creating a patio designed to your tastes.

# FIRE PITS & FIREPLACES



# Aspen Stone® FIRE PIT KIT

The rough-hewn texture of Aspen Stone® adds natural charm to any outdoor space. This easy-to-assemble kit comes prepackaged with Aspen Stone® blocks, a log support grille, a spark screen, and a spark screen tool.

DIAMETER INSIDE: 28"; DIAMETER OUTSIDE: 43"; HEIGHT: 20"



## STANDARD ASPEN STONE® FIRE PIT KIT PACKAGE

Fire Pit Kit includes blocks, fire pit bowl, log support grille, spark screen and spark screen tool.



Aspen Stone® Fire Pit Kit, James River Color; Pavers: CottageStone 6" x 6" & 6" x 9" Textured, Blue Ridge Color

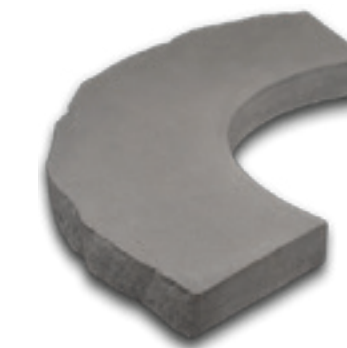


### finishing tip:

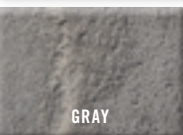
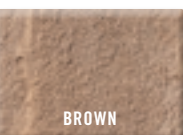
USE COPINGSTONE OR ASPEN STONE® FIRE PIT RING CAP TO PERSONALIZE YOUR FIRE PIT.

## ASPEN STONE® FIRE PIT RING CAP (SOLD SEPARATELY)

Complete your custom-built fire pit with our three-piece ring cap. Ring Cap is sold separately. Available in Brown and Gray colors.



Aspen Stone® Fire Pit Kit, Chesapeake Color; Aspen Fire Pit Ring Cap: Gray Color (sold separately); Pavers: CircleStone Textured, Jefferson Color





# Dublin™

## FIRE PIT KITS

Extend and enhance your outdoor entertaining season with our new Dublin™ Fire Pit Kit. The Dublin™ Fire Pit Kit comes in both a Round and Square Kit option to be a perfect addition to any outdoor space. With a tumbled finish, it works with all styles—whether you are adding to an existing setup or starting anew. This easy-to-build kit includes everything you'll need to build a beautiful freestanding fire pit, plus the size and weight make installation easy, even for DIY-ers. Conveniently shipped on one pallet, our fire pits can be used to burn wood or be fitted for natural gas and propane.

### ROUND FIRE PIT KIT\*

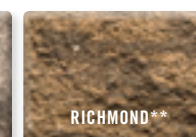
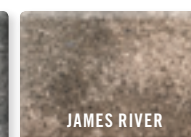
### SQUARE FIRE PIT KIT



Dublin™ Custom Square Fire Pit Kit, James River & Chesapeake Colors; Pavers: GrandCay Textured, Bull Run Color; Wall: Dublin™ Freestanding Wall, James River & Chesapeake Colors

*Make your Square fire pit any size using standard cubes of Dublin™ wall in place of the standard kit.*

SEE INSTALL DIRECTIONS ON PAGE 114.



\*GRAY & BROWN CAPS SOLD SEPARATELY FOR DUBLIN™ ROUND.

\*\*RICHMOND FIRE PIT AVAILABLE ONLY IN DUBLIN™ ROUND FIRE PIT KIT



# Highland Stone® FIRE PIT KIT

Our easy-to-build Fire Pit Kits create the perfect setting to enjoy a cool evening or a crisp fall day. Everything you'll need to build a beautiful freestanding fire pit is included. This kit comes in two of our most popular colors, James River and Jefferson, and is conveniently shipped on one pallet.



Standard Highland Stone® Fire Pit Kit includes a matching ring cap. Non-matching ring cap, as shown above, may be purchased separately.

Highland Stone® Fire Pit Kit, Jefferson Color; Wall: Highland Stone® Freestanding, Jefferson Color; Wall Cap: XL™ Cap, Jefferson Color; Pavers: Chatham Natural, Jefferson Color



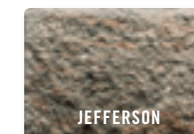
Highland Stone® Fire Pit Kit, Jefferson Color with Gray Ring Cap; Wall: Highland Stone® Freestanding, Jefferson Color; Edging: CopingStone, Jefferson Color



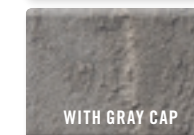
JAMES RIVER



WITH BROWN CAP



JEFFERSON



WITH GRAY CAP

Optional two-piece steel ring available upon request.

DIAMETER INSIDE: 45";  
DIAMETER OUTSIDE: 63";  
HEIGHT: 23.125"  
(WITH CAP)



Highland Stone® Fire Pit Kit, James River Color with Brown Ring Cap and Custom Metal Grate; Paver: KingsLand Traditional, Richmond Color



## 1/4" FIRE PIT RING CAP

Complete your custom-built fire pit with our four-piece ring cap. Ring Cap is sold separately, but is also included in the Highland Stone® Fire Pit Kit. Available in Brown and Gray Colors.





Dublin™ See-Through Fireplace Kit, James River Color; Dublin™ Woodbox, James River Color

# Dublin™

## FIREPLACES

Extend and enhance your outdoor entertaining season with our new, beautiful freestanding Fireplace Kits. The tumbled finish works with all styles—whether you are adding to an existing setup or starting anew, and can be used either to burn wood or be fitted for natural gas and propane. These easy-to-build DIY kits include everything you'll need to build yours!



### TRADITIONAL FIREPLACE KIT

The largest of our fireplaces, the Traditional Fireplace kit is a great addition to any patio. The chimney pulls smoke up and away, leaving you with the warmth of a beautiful fire.

60" wide x 52" deep x 104" tall



### SEE-THROUGH FIREPLACE KIT

Similar to the Traditional Fireplace Kit, this model is slightly smaller and features a see-through fire basin, allowing heat to radiate out of the front and the back of the fireplace.

72" wide x 55" deep x 96" tall



### WOODBBOX

Use a Woodbox to store firewood, keeping it clean and dry and to rounding out your custom fireplace installation.

44" wide x 40" deep x 43" tall

## Outdoor Fireplaces

AVAILABLE IN FLAT & ARCHED FRONT OPTIONS

Pre-engineered for strength and virtually maintenance-free, these traditional fireplaces are modular and easily lend themselves to customization. They can be veneered with man-made or sliced stone.

With a traditional fireplace look, this product includes a firebox, smoke chamber, and two or three feet of solid chimney.



HEARTH WIDTH OPTIONS  
30" 36" 42"



### finishing tip:

EACH FIREPLACE KIT COMES WITH FULL INSTRUCTION MANUAL, ADHESIVE AND GLOVES.

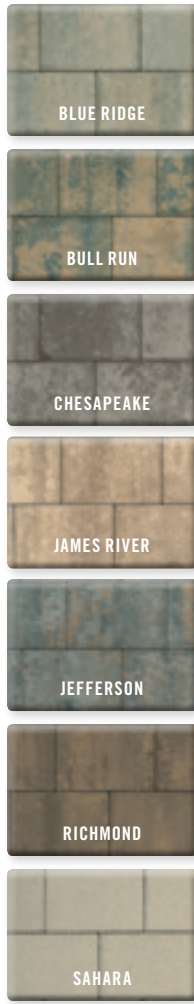




Your outdoor space will feel complete when all the details and finishing touches have been chosen and installed. CopingStones, caps, column units and steps are all available through Eagle Bay. We also provide suggestions on the best products to maintain and clean your hardscape so its beauty lasts for years.

# EXTRAS





CopingStone, Jefferson Color; Wall: Highland Stone® Retaining, Jefferson Color



# CopingStone

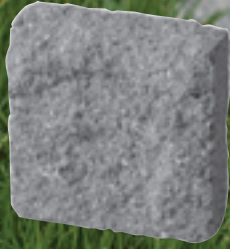
Eagle Bay CopingStones have soft, rounded edges and a flat surface, offering a stylish and comfortable finish for many projects, from walls to pools.

CopingStone, Sahara Color; GrandCay Textured, James River Color



# *CurbStone*

Finish your walkway, driveway, or flower bed borders with Eagle Bay CurbStone.



CurbStone, Chesapeake Color



CHESAPEAKE



JAMES RIVER





Landscape Step, Brown Color

# Landscape Step

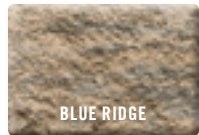
Provide an attractive transition to your landscape or patio with our 48" wide landscape step that works with most standard walkway widths.



Landscape Step, Gray Color; Pavers: EpicStone, Chesapeake Color; Curbstone, Chesapeake Color







BLUE RIDGE



BULL RUN



CHESAPEAKE



JAMES RIVER



JEFFERSON



RICHMOND

*finishing tip:*

FOR YOUR HIGHLAND STONE® WALL PROJECTS, USE COLUMN UNITS FOR BAR TOPS, OUTDOOR KITCHENS AND WALL END UNITS.



Highland Stone® Column Unit, Jefferson Color; Pavers: Chatham, Jefferson Color

# Highland Stone® COLUMN UNIT

Matching the Highland Stone® Wall collection with neutral tones and dramatic contouring, the Highland Stone® Column Unit is the perfect accent feature for walls and gated entrances. We offer a variety of caps to perfectly complement many different styles and aesthetics.

FULL UNIT DIMENSIONS: 27" SQ X 60" TALL

## HIGHLAND STONE® MAILBOX KIT

Enhance the curb appeal of your home with this easy-to-assemble Highland Stone® Mailbox Kit. This prepackaged column mailbox kit includes a corrosion-proof fiberglass box with a powder-coated, forged metal door.

AVAILABLE IN JEFFERSON AND JAMES RIVER COLORS



Highland Stone® Column Unit, Jefferson Color; Column Cap: Flat Rock Face, Gray Color; Pavers: GrandCay Cobbled, Jefferson Color



# Column Caps

Choose the cap that matches your column unit perfectly. The small details can make a big difference in completing the look and feel of your outdoor space. Pick from our selection of caps to put the finishing touch on your hardscape project.



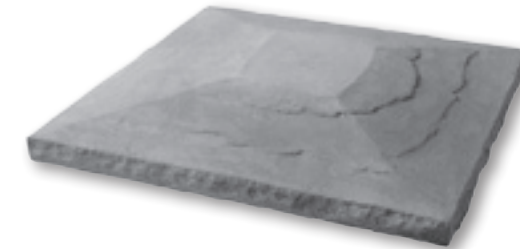
## ROCK FACE COLUMN CAPS 32" x 32"



PEAKED ROCK FACE CAP



FLAT ROCK FACE CAP



LIGHT TOP ROCK FACE CAP



BROWN LIGHT TOP ROCK FACE CAP



BROWN



GRAY



GRAY PEAKED ROCK FACE CAP

## CAST STONE COLUMN CAPS 29" x 29"



CAST STONE CAP



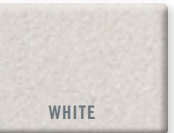
CAST STONE CAP WITH HOLE



WHITE CAST STONE CAP



GRAY



WHITE



# Care & Maintenance

Your patio or driveway will get a lot of use, but it doesn't have to show. Our lines of cleaners and accessories make it easy to remove oil, rust, tar, efflorescence, and more. And if you want to keep your project looking great year after year, Eagle Bay has many high-quality, easy-to-use sealants. Choose from gloss or matte finishes to protect your hardscape against stains and make cleaning easier.

## POLYMERIC SANDS *by TechniSeal®*

**RG+**  
SIZE 50 LB./BAG  
Colors: Tan, Granite



**HP2**  
SIZE 50 LB./BAG  
Colors: Tan, Granite



## POLYMERIC SANDS *by SEK*

**POLYSWEEP**  
SIZE 50 LB./BAG  
COLORS: TAN, GRAY



## HARDSCAPE CLEANERS *by SEK SureBond*

**EFFLO OFF**  
SIZE 1 GAL.



**SURECLEAN**  
SIZE 1 GAL.



## ACCESSORIES *by SEK SureBond*



**SNAP EDGE**  
8 FT./PC., 24 PC./BUNDLE, 28 BUN./PALLET



**SB-10 PAVER BOND ADHESIVE**  
10 OZ.-12/BOX, 28 OZ.-12/BOX

## HARDSCAPE SEALANTS *by SEK SureBond*

**SB-7700**  
Joint Stabilizing  
Sealer with Antifungal  
SIZE 1 GAL., 5 GAL.



**SB-1300**  
Matte Finish Joint  
Stabilizing Sealer  
SIZE 1 GAL., 5 GAL.



**SB-6000**  
Gloss Finish Joint  
Stabilizing Sealer  
SIZE 1 GAL., 5 GAL.



## LOOK FOR THESE LOGOS:



## HARDSCAPE CLEANERS & ACCESSORIES *by TechniSeal® and Snap Edge and SEK SureBond*



**HD PAVER PREP EFFLO CLEANER**  
SIZE 1 GAL., 5 GAL.  
Cleans evenly and enables protectors to better penetrate the material.



**PAVER RESTORER**  
SIZE 1 GAL., 5 GAL.  
Bring your pavers back to their original splendor with this powerful cleaner.



**SPRAYER FOR EC EFFLORESCENCE CLEANER**  
Attach to your hose for easy and precise application of Paver Primer and Hardscape Cleaner.



**O&G PROFESSIONAL OIL AND GREASE CLEANER**  
SIZE 1 QT.



**PTR PAINT, TAR, AND RUBBER REMOVER**  
SIZE 1 QT.



**SLIT FOAM ROLLERS**  
10/BOX  
Perfect for the easy, even application of TechniSeal® products.



**ORGANIC STAIN REMOVER**  
25 OZ.



**RG+ CONCRETE ADHESIVE**  
10 OZ.-12/BOX, 28 OZ.-12/BOX



**PAVER MAID KIT**  
1 QT. BOTTLE OF EACH  
Everything you need to brighten up your pavers and clean them thoroughly. Contains removers for oil and grease, organic stains, rust, paint, tar, and rubber; brush included.



**RR RUST REMOVER**  
25 OZ.

## HARDSCAPE SEALANTS *by TechniSeal®*



**Gloss finish protective sealants**  
[WLS] WET LOOK  
SIZE 1 GAL., 5 GAL.  
Recommended for driveways, parking lots, patios, and walkways. Enhances the color of pavers with a gloss finish. Optimal oil repellency.



**Semi-gloss finish protective sealants**  
[EV] CLEAR LOOK  
SIZE 1 GAL., 5 GAL.  
Recommended for driveways, walkways, and patios. Preserves natural look of pavers with a semi-gloss finish. Forms a highly durable protective film. Single-coat application.



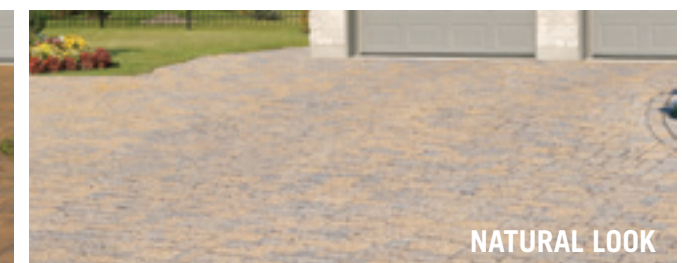
**Matte finish protective sealants (non-film-forming)**  
[IN] NATURAL LOOK  
SIZE 1 GAL., 5 GAL.  
Recommended for pool decks, walkways, steps, patios, and retaining walls. Invisible matte finish. Penetrating: will not make surface more slippery.



**[CB] COLOR BOOST**  
SIZE 1 GAL., 5 GAL.  
Recommended for pool decks, walkways, steps, patios, and retaining walls. Enhances the color of pavers with a matte finish. Penetrating: will not make surface more slippery.



WET LOOK



NATURAL LOOK



CLEAR LOOK



COLOR BOOST





Pulling all the pieces together for your future hardscape project can be intimidating. *Wondering where to start?* In this section, we provide additional information that will get you closer to your dream design: colors, measurements, patterns and more.

# RESOURCES

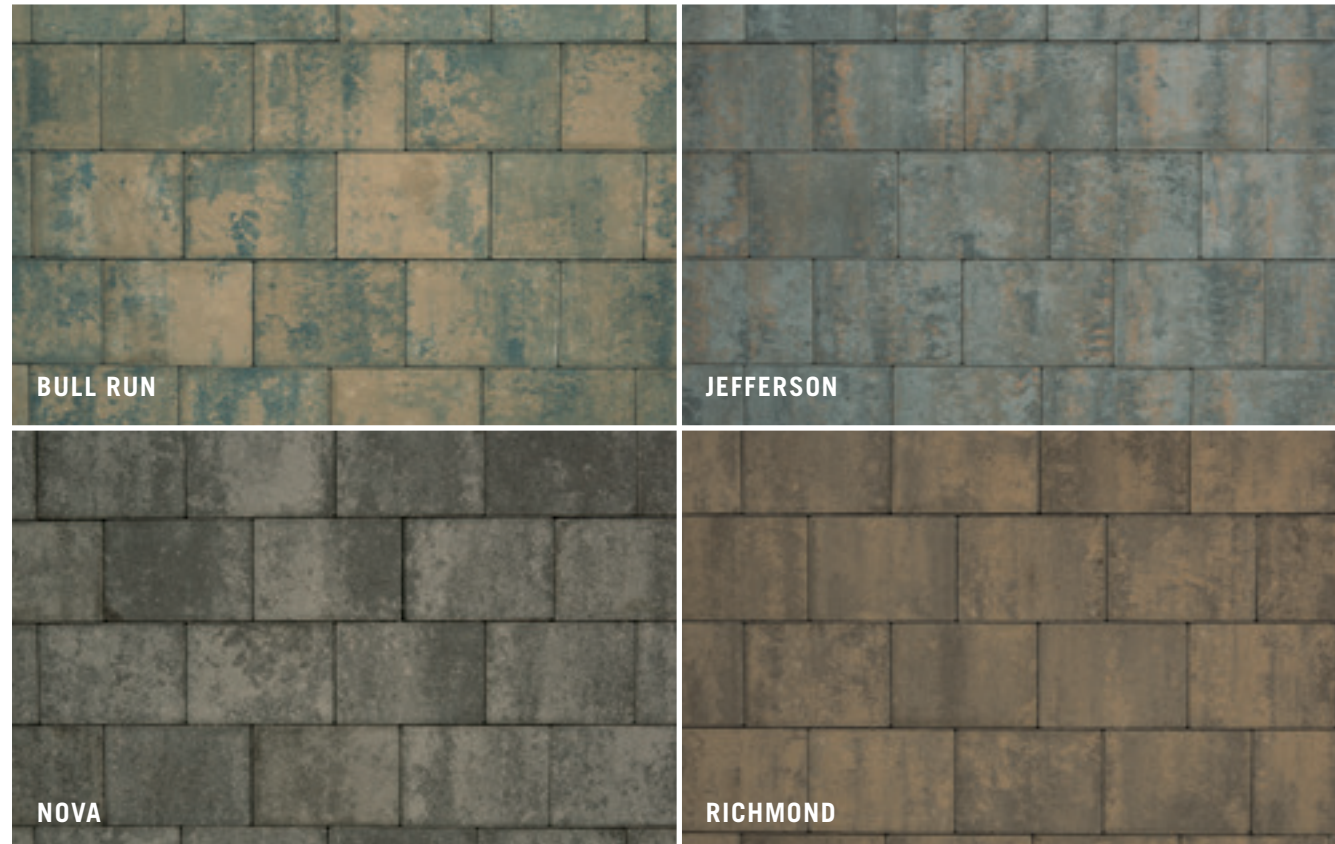


## PAVER COLORS

Selecting a paver color is one of the most important and exciting aspects of your design, and Eagle Bay has worked hard to create a color collection that gives you plenty of choices.

### PERMAVISION™ COLORS

The colors below are made with a vibrant layer that ensures lasting color, minimizes stone particles, and provides a smoother stone surface. Colors include: Bull Run, Jefferson, Nova & Richmond



### COREVISION™ COLORS

The colors below and to the right are made with a “through and through” color process that provides natural and consistent tones throughout the stone. Colors include: Blue Ridge, Chesapeake, Crimson, James River, Lexington, Mocha, Potomac, Sahara & Slate



### COREVISION™ COLORS CONTINUED



For the most accurate color representation, visit your local Eagle Bay Dealer to request a sample.

Eagle Bay has attempted to represent our colors as accurately as possible; however, variances will naturally occur as a result of the printing and manufacturing processes. In all situations, we recommend viewing the actual product before choosing a color and ordering product.



## WALL COLORS

Eagle Bay wall colors are designed to blend in nicely with your surrounding landscape and complement the paver collections featured in this catalog.



For the most accurate color representation, visit your local Eagle Bay Dealer to request a sample.

Eagle Bay has attempted to represent our colors as accurately as possible; however, variances will naturally occur as a result of the printing and manufacturing processes. In all situations, we recommend viewing the actual product before choosing a color and ordering product.





## UNDERSTANDING THE DIFFERENCES AMONG PAVER FINISH TYPES AND EDGE TYPES

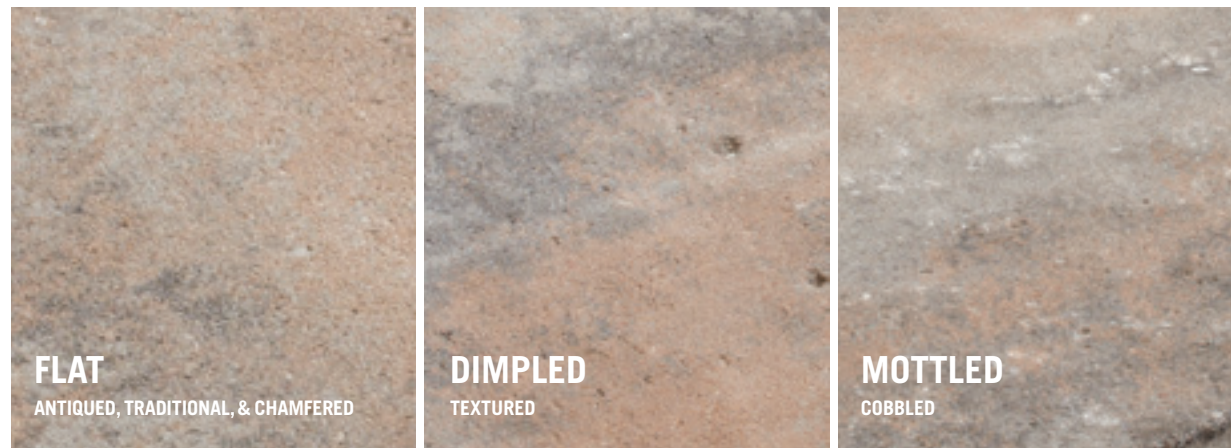
Although cost, durability, and maintenance are all important factors in choosing a material for your hardscape, we think you'll agree that the design choices are the most exciting thing about Eagle Bay concrete pavers. Within our paver collections, we offer several finishes to help you get the exact look you want.

### FINISH STRONG

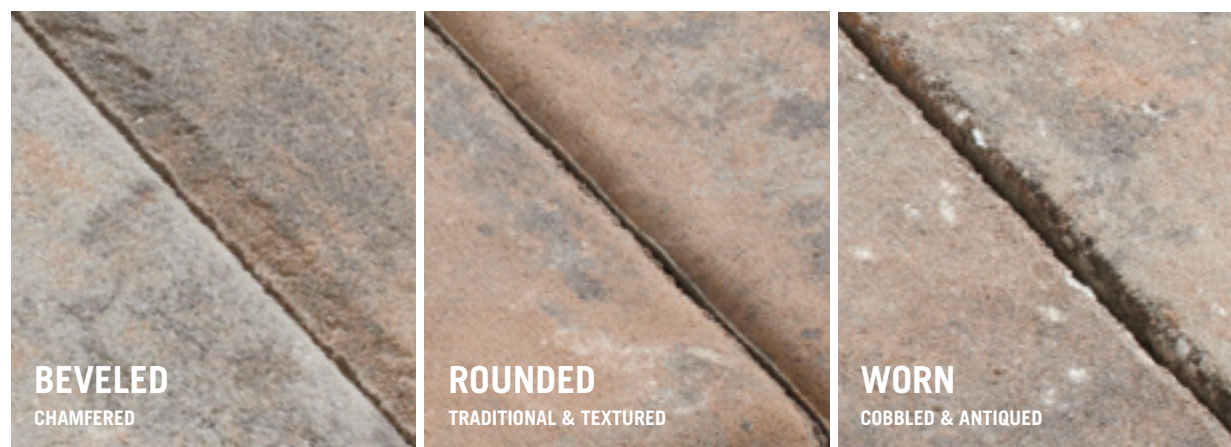
You'll want to start by choosing the overall look you want for your hardscape project. Our pavers are manufactured to resemble many other materials such as brick, cobblestone, natural stone, flagstone, slate, and concrete (with added sustainability, maintenance, and cost benefits). We believe details matter, so we have developed

manufacturing processes that give our pavers a number of different textures to re-create natural weathering. Currently, we offer five distinct paver finishes: Antiqued, Chamfered, Traditional, Cobbled and Textured. Each finish features its own combination of surface and edge styles designed to create a specific look and feel.

### SURFACE FINISHES



### EDGE FINISHES





# PAVER SPECIFICATIONS

Samples can be requested by visiting your local distributor.

PAVERS

*Singles*

*Sets*

*Permeables*

FACE	FINISH	SIZE	BANDS PER PALLET	SQ. FT. PER BAND	QUANTITY PER PALLET	SQ. FT. PER PALLET	WEIGHT PER PALLET*	PERMAVISION™ COLORS										COREVISION™ COLORS								
								BULL RUN	COLONIAL	JEFFERSON	NOVA	RICHMOND	BLUE RIDGE	CHESAPEAKE	CRIMSON	GRAY	JAMES RIVER	LEXINGTON	MOCHA	POTOMAC	SAHARA	SLATE				
BRIKSTONE	Chamfered	4" x 8" x 2.375" (tall)	6	20	540	120	3,210	●		●		●				●		●							●	
	Flat Colonial								●																	
COTTAGESTONE (2 PIECES)	Antiqued	6" x 6" x 2.375" (tall)	7	15	420	105	2,830	●		●		●	●	●			●									
	Chamfered	6" x 9" x 2.375" (tall)	5	22.5	300	112.5	3,040	●		●		●					●	●								
	Textured							●		●		●	●	●			●	●	6" x 9" only	●	6" x 9" only	●	6" x 9" only	●	6" x 9" only	
CHATHAM (3 PIECES & 2 PIECES)	Natural	13" x 20", 13" x 13" & 13" x 7" x 2.375" (tall)	N/A	N/A	24 - 13" x 20" 48 - 13" x 13" 48 - 13" x 7"	130	3,510	●		●	●	●					●	●			●					
	XL	26" x 26", 26" x 13" x 2.375" (tall)	N/A	N/A	16 - 26" x 26" 16 - 26" x 13"	112.5	3,038																			
EPICSTONE (3 PIECES)	Cobbled	5" x 9", 9" x 9" & 9" x 14" x 3.125" (tall)	N/A	N/A	80 - 5" x 9" 48 - 9" x 9" 48 - 9" x 14"	101.25	3,341							●												
ESSEXSTONE (3 PIECES)	-	12", 18" & 22" x 2" (tall)	N/A	N/A	70 - 12" 42 - 18" 42 - 22"	126.5	2,910			●																
KINGSLAND (3 PIECES)	Antiqued	3" x 6", 6" x 6" & 6" x 9" x 2.375" (tall)	N/A	N/A	160 each	120	3,120	●		●		●	●				●									
	Traditional							●		●		●	●		●											
GRANDCAY (5 PIECES)	Cobbled	3" x 6", 6" x 6", 6" x 9", 6" x 12" & 12" x 12" x 2.375" (tall)	N/A	N/A	120 - 3" x 6" 60 - 6" x 6" 84 - 6" x 9" 60 - 6" x 12" 24 - 12" x 12"	115.5	3,120	●		●		●	●				●									
	Textured							●		●		●	●		●											
CIRCLESTONE	Antiqued	2.375" x 9.35" diameter	N/A	N/A	8 - half center 16 - sm circle 224 - lg circle 176 - lg recs 8 - sm recs	76.25	2,059	●		●		●	●	●			●									
	Textured							●		●		●	●	●			●									
ECOBAY		5" x 5" & 5" x 10" x 3.125" (tall)	N/A	N/A	224 - whole 56 - half	88	3,168							●			●									
TURFSTONE		16" x 24" x 3.125"	N/A	N/A	50	130	2,900										●									

\*Add 60lbs per cube for pallet

All paver sizes are nominal and should be pre-measured when doing a job for which exact dimensions are critical. Actual stone colors should be viewed by the homeowner before purchasing. ● Denotes Stock





# WALL SPECIFICATIONS

*Colors Available*

Samples can be requested by visiting your local distributor.

WALLS	FACE	SIZE	SQ. FT. PER PIECE	QUANTITY PER PALLET	SQ. FT. PER PALLET	WEIGHT PER PIECE	WEIGHT PER PALLET*	Colors Available							
								BLUE RIDGE	BULL RUN	CHESAPEAKE	CRIMSON	JAMES RIVER	JEFFERSON	RICHMOND	
Freestanding Walls	BRISA FREESTANDING	16" x 5" x 6" (tall)	} same size diff. faces	30	} 60**	28	2,580								
		16" x 5" x 6" (tall)		0.67		30		20.1	28						
		10" x 5" x 6" (tall)		0.41		30		12.3	19						
		6" x 5" x 6" (tall)		0.25		30		7.5	11						
	DUBLIN™	12" x 8" x 4" (tall)	0.33	120	40	29	3,480								
	HIGHLAND STONE® FREESTANDING	18" x 9" x 6" (tall)	0.71	20	14	} 27	72	2,808							
		12" x 9" x 6" (tall)	0.46	20	9		47								
		6" x 9" x 6" (tall)	0.25	20	4		21								
		18" x 9" x 3" (tall)	0.36	40	14		} 27		36	2,808					
	12" x 9" x 3" (tall)	0.23	40	9	23										
6" x 9" x 3" (tall)	0.10	40	4	10											
STEEPLECREST	18" x 9" x 6" (tall) 12" x 9" x 6" (tall) 6" x 9" x 6" (tall)				36.45		3,208								
ASPEN STONE®	12" x 7" x 4" (tall)	0.33	100	33	22	2,211									
Retaining Walls	BRISA RETAINING	16" x 8" x 6" (tall)	} same size diff. faces	15	} 30	52	2,340								
		16" x 8" x 6" (tall)		0.67		15		10.05	52						
		10" x 8" x 6" (tall)		0.42		15		6.3	31						
		6" x 8" x 6" (tall)		0.25		15		3.75	20						
	DIAMOND® 10DS	17.25" x 10" x 6" (tall)	0.72	60	43.2	52.6	3,154								
	DIAMOND PRO STRAIGHT®	18" x 12" x 8" (tall)	1.00	45	45	78	3,510								
	DIAMOND PRO STONE CUT®	18" x 12" x 8" (tall)	1.00	45	45	78	3,510								
	DIAMOND PRO® CORNER UNIT	18" x 9" x 8" (tall)	1.00	20	20	103	2,060								
	HIGHLAND STONE® RETAINING	18" x 12" x 6" (tall)	0.75	16	12	} 24	80	2,472							
		12" x 12" x 6" (tall)	0.50	16	8		60								
6" x 12" x 6" (tall)		0.25	16	4	30										
18" x 12" x 3" (tall)		0.375	32	12	} 24		43		2,760						
12" x 12" x 3" (tall)	0.25	32	8	29											
6" x 12" x 3" (tall)	0.125	32	4	14											

\*Add 60lbs per cube for pallet \*\*This product is installed in a back to back manner therefore one pallet has 60 sq face feet but 30 sq installed feet.

Actual stone colors should be viewed by the homeowner before purchasing. ● Denotes Stock









# FIRE PITS & FIREPLACES SPECIFICATIONS

*Colors Available*

Samples can be requested by visiting your local distributor.

FIREPITS & FIREPLACES

*Fire Pit Kits and Accessories*

*Outdoor Fireplaces*

FACE	SIZE	QUANTITY PER PALLET	SQ. FT. PER PALLET	WEIGHT PER PIECE	WEIGHT PER PALLET*	CHESAPEAKE	JAMES RIVER	JEFFERSON	RICHMOND	BROWN	GRAY
ASPEN STONE® FIRE PIT KIT	42" (outer diameter) x 28" (inner diameter) x 20" (tall)	1		22	1,392	●	●				
ASPEN STONE® FIRE PIT CAP	47" (diameter) x 10" (width) x 2.125" (tall)	3		45	135					●	●
DUBLIN™ ROUND FIRE PIT KIT	61" (outer diameter) x 45" (inner diameter) x 20" (tall)	1		27	2,170	●	●		●		
DUBLIN™ SQUARE FIRE PIT KIT	60" (outer) x 36" (inner) x 16" (tall)	1		29	2,250	●	●				
HIGHLAND STONE® FIRE PIT KIT	63" (outer diameter) x 46" (inner diameter) x 23.125" (tall)	1			1,900		●	●			
FIRE PIT RING CAP	66" (diameter) x 12" (width) x 2.125" (tall)	4		50	200					●	●
DUBLIN™ TRADITIONAL FIREPLACE	60" wide x 52" deep x 104" tall	1			10,920	●	●				
DUBLIN™ SEE-THROUGH FIREPLACE	72" wide x 55" deep x 96" tall	1			10,060	●	●				
DUBLIN™ WOODBOX	44" wide x 40" deep x 43" tall	1			4,100	●	●				

Actual stone colors should be viewed by the homeowner before purchasing. ● Denotes Stock



OUTDOOR FIREPLACE & ARCHED FRONT OUTDOOR FIREPLACE

MODEL	WIDTH	HEIGHT	DEPTH	FIREBOX HEIGHT	SMOKE CHAMBER HEIGHT	OPENING WIDTH	OPENING HEIGHT	FIREBOX DEPTH	WEIGHT
30"	38"	76.5"	28.5"	29.4"	22.75"	30"	34.5"	22.5"	2000
36"	44"	84.75"	28.5"	38"	22.75"	36"	34.5"	22.5"	2200
42"	50"	106.2"	28.5"	39"	32.2"	42"	34.5"	22.5"	2800

Outdoor Oven Available by Special Order Only  
\*Add 60lbs per cube for pallet



ASPEN STONE® FIRE PIT KIT



DUBLIN™ SQUARE FIRE PIT KIT

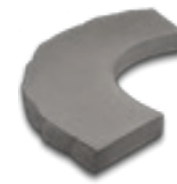


DUBLIN™ ROUND FIRE PIT KIT

Cap not included.



HIGHLAND STONE® FIRE PIT KIT



ASPEN STONE® FIRE PIT RING CAP



FIRE PIT RING CAP



DUBLIN™ TRADITIONAL FIREPLACE KIT



DUBLIN™ SEE-THROUGH FIREPLACE KIT



DUBLIN™ WOODBOX



## HOW TO INSTALL A PATIO USING PAVERS

IF YOU WANT TO EXPAND YOUR INDOOR ROOMS TO THE GREAT OUTDOORS, where you can enjoy space to dine, entertain, or just relax, consider installing a patio. Anyone can install a patio, but because there is lifting, hauling, digging, and cutting involved, it is important to wear work gloves, knee pads, a back support belt, safety glasses, and ear plugs, as well as to practice proper lifting techniques.

### DESIGNING AND INSTALLING YOUR OWN PATIO CAN BE COMPLETED IN SEVEN STEPS:

#### PAVER SELECTION AND PROJECT ESTIMATION

1. Determine the area to be paved and how much material will be needed. Choose paver shape and pattern. Estimate quantity of pavers needed for paved area.

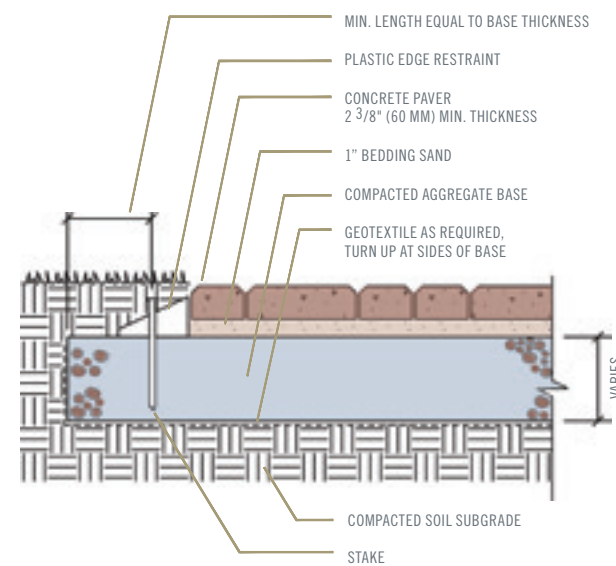
#### SITE ANALYSIS AND PREPARATION

2. Have utilities marked and excavate area to be paved. The heavier the surface load, the deeper the base excavation. Be sure you have plans for relocating the soil and sod. Compact exposed base area.
3. Install geotextile and base aggregates. Turn cloth up at sides of base. Place aggregates over cloth to required depth and compact to 95% solid. Set posts and stringlines for final base grades and finished paver elevations.

#### LAYOUT AND INSTALLATION

4. Install C-33 concrete bedding sand at a depth of 1"– and screed smooth to set pavers to finished elevation.
5. Place pavers on screeded sand bed. Use stringlines to keep pattern straight. Set hand-tight joints. Cut pavers in areas as needed to complete pattern.
6. Set plastic edging tight against all exposed paver edges and spike firmly every 24" for walkways and 12" for driveways and curves. Edging works best if set on an aggregate base after trimming sand, setting bed flush with outside edge of pavers.

7. Make one pass over entire area with a plate compactor, sweep dry C-33 concrete sand or other selected joint material into all joints, and compact again to complete interlock process. Refill to desired level after early weathering. Sweep up, clean up, and enjoy your new paver installation.



NOTE: THICKNESS OF AGGREGATE BASE WILL VARY WITH SUBGRADE CONDITIONS AND CLIMATE. COLDER CLIMATES MAY REQUIRE THICKER BASES.

NOTE: Eagle Bay pavers with dimpled or textured surfaces—EpicStone, GrandCay, CircleStone, SF Rima™, CottageStone, and Essex™ Stone—have high and low points on the surface, which lend a more natural aesthetic appeal to the pavers. However, pavers with textured surfaces are susceptible to surface scuffing when compacted in place with plate compactors. Therefore, these paver types should always be compacted with plate compactors that incorporate a protective mat or other medium between the plate compactor and the surface of the Eagle Bay pavers. This system will help to ensure that paver surface scuffing is kept to a minimum. These protective mediums include: rubber matting, thin carpet, Mirafi 500X, or cardboard. Manufacturers of plate compactors are able to recommend other products that can be used for this purpose. For further information on interlocking concrete paver details, technical information, and recommended construction practices, visit the ICPI (Interlocking Concrete Pavement Institute) at [www.icpi.org](http://www.icpi.org).

Efflorescence is a whitish, powder-like deposit that can appear on the surface of concrete pavers. When cement hydrates, a significant amount of calcium hydroxide is formed. A reaction occurs between the calcium hydroxide and carbon dioxide in the air to form water-insoluble calcium carbonate, called efflorescence. Efflorescence does not affect the structural performance or durability of concrete pavers. Eagle Bay includes admixtures in its concrete pavers to help minimize efflorescence, but efflorescence is a natural occurrence in all concrete products. Eagle Bay does not warrant concrete pavers that it manufactures against the appearance of efflorescence. Efflorescence may appear immediately or within months of installation. It may remain for months or wear away. Deposits may be removed from the concrete paver surface by using proprietary efflorescence removers. Before purchasing or applying any chemicals to remove deposits, please consult with a chemical company that specializes in efflorescence-removal chemicals.

GUIDELINES FOR USING DEICING CHEMICALS ON UNIT PAVERS: The following guidelines can help limit the exposure of deicing chemicals while maintaining a safe environment:

- Limit the use of deicing chemicals by combining them with a traction aid, such as sand.
- Do not overapply deicing chemicals; follow the recommended dosages.
- Do not use deicing chemicals in place of snow removal; reserve them for melting ice formed by freezing precipitation or freezing snow melt.
- When using magnesium-based deicing chemicals, ensure that the pavement is thoroughly washed in the spring as these deicers will continue to chemically degrade all types of concrete pavement throughout the year.
- Protect vegetation and metal from contact with deicing chemicals, as most can impair vegetation and corrode metals.

In addition, use ICPI-recommended sand jointing materials to minimize water penetration into the pavers. This will also help keep salts from entering and accumulating in the jointing and bedding sand, which can eventually degrade the pavers. The ICPI also recommends adequate pavement slopes (typically a minimum of 2%) to facilitate surface-water drainage and to help remove deicing materials. Although not essential, reduction of water entering jointing sand can be further enhanced with joint-sand stabilization materials and sealers.

## HOW TO INSTALL A RETAINING WALL

### QUICK COURSE ON COURSES

To complete your project, you will need the following hand tools: shovel, tape measure, hammer, chisel, carpenter's level, stakes, string line, garden hose, safety glasses, gloves, pencil, and square. You may also need a skid loader, compactor, wheelbarrow, and a circular cut-off saw with a masonry blade. Other materials include a 4" diameter flexible polypropylene pipe (drain tile), a supply of sand and gravel (3/4" or smaller aggregate with fines) for the base, and gravel (3/4" free-draining aggregate without fines) to use as backfill.

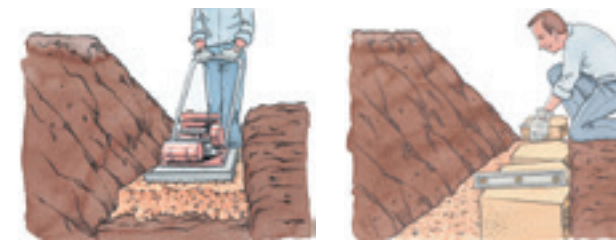


FIGURE A

FIGURE B



FIGURE C

FIGURE D

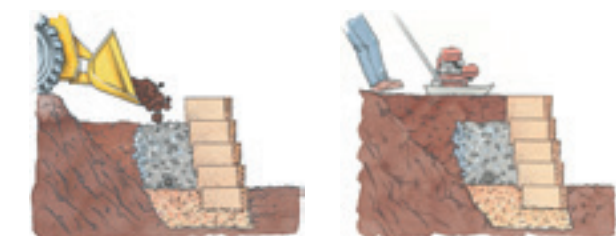


FIGURE E

FIGURE F

NOTE: Efflorescence is a whitish, powder-like deposit that can appear on the surface of concrete pavers. When cement hydrates, a significant amount of calcium hydroxide is formed. A reaction occurs between the calcium hydroxide and carbon dioxide in the air to form water-insoluble calcium carbonate, called efflorescence. Efflorescence does not affect the structural performance or durability of concrete pavers. Eagle Bay includes admixtures in its concrete pavers to help minimize efflorescence, but efflorescence is a natural occurrence in all concrete products. Eagle Bay does not warrant concrete pavers that it manufactures against the appearance of efflorescence. Efflorescence may appear immediately or within months of installation. It may remain for months or wear away. Deposits may be removed from the concrete paver surface by using proprietary efflorescence removers. Before purchasing or applying any chemicals to remove deposits, please consult with a chemical company that specializes in efflorescence-removal chemicals.

### DIRECTIONS:

1. Using a shovel or a skid loader, dig a trench about 24" wide and deep enough to fit the required amount of buried block and compacted base. For walls up to 4' high, bury one layer of units. For walls taller than 4', consult a qualified engineer for design information. Total wall height includes the height of any buried layers.
2. Firmly compact the soil in the bottom of the trench. Lay 6" of compactible base (sand and gravel) in the bottom of the trench and compact (Fig. A).
3. Place the first layer of Anchor™ units without lips on the prepared base (lips must be manually knocked off units before placement) (Fig. B). Position the units side by side in full contact with the base. Level in both directions using your carpenter's level to level front to back and side to side.
4. Continue assembling additional layers by placing units in a staggered relationship to the layer beneath (running bond), pulling each unit forward until secure (Fig. C). NOTE: Use gravel (free-draining aggregate) to backfill each additional course as it is installed.
5. Place drain tile behind the wall at grade to allow water to drain from the backfill (Fig. D). Outlet the drain tile through the wall at every low point, or every 50' of wall length, and around the ends of the wall. Backfill with free-draining gravel 12" behind the wall. Fill in the voids. Organic soil or clay-type soil is not recommended for backfill material.
6. Fill any remaining areas behind the wall with soil (Fig. E). Compact every 8"—Repeat steps 4, 5, and 6 until the wall reaches the desired height. For walls taller than 4', consult a qualified engineer for information concerning proper design, backfill, and geosynthetic reinforcement.
7. Firmly compact native soil behind the wall (Fig. F). Do not compact directly on top of the units.
8. You may need partial blocks. To split a block, use a hammer and chisel to score the block on all sides. Pound the chisel on the score line until the block splits. If the block does not split easily, you may need to use a circular cut-off saw with a masonry blade. Read and understand the operating manual before using a saw. Always wear eye protection when splitting blocks.

Refer to the *Estimating and Installation Manual for instructions on installing freestanding walls and special applications. Copies are available at authorized Eagle Bay Dealers.*

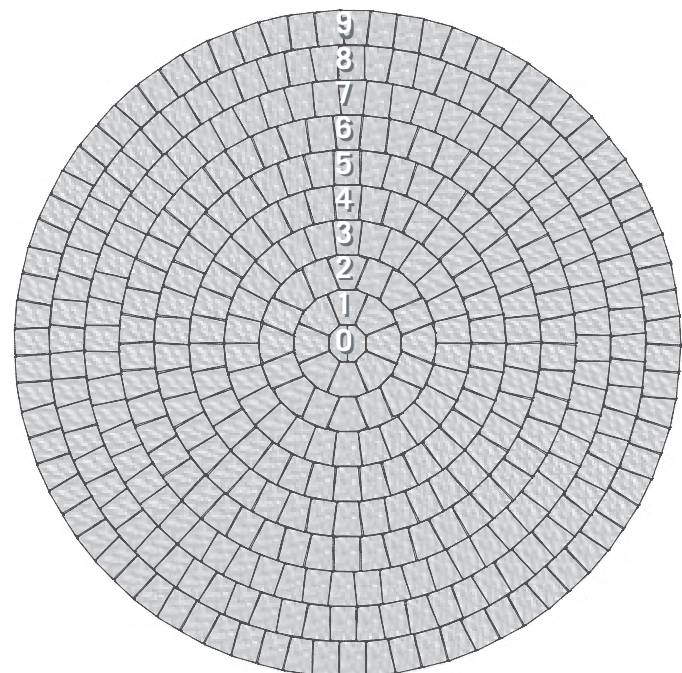
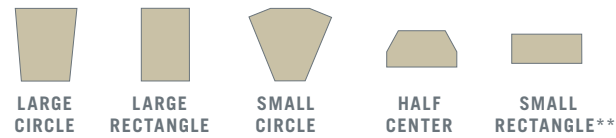


# HOW TO INSTALL CIRCLESTONE

CIRCLESTONE IS A GREAT SOLUTION TO ADD A FOCAL POINT TO A PATIO OR DRIVEWAY. Because there is lifting, hauling, digging, and cutting involved, it is important to wear work gloves, knee pads, a back support belt, safety glasses, and ear plugs, as well as to practice proper lifting techniques.

## CIRCLESTONE KIT CONTAINS JUST FIVE DIFFERENT SHAPES FOR EASY INSTALLATION

1. Each Circle Kit makes one 9.35' diameter circle
2. Kit cannot be divided to make multiple smaller circles
3. Due to the production process, there will be extra stones left
4. Pieces included in the kit are as follows:



9.35' DIAMETER

- CIRCLE 0:**  
2 half Center Stones
- CIRCLE 1:**  
8 small Circle Stones
- CIRCLE 2:**  
8 small Circle Stones  
8 large Rectangle Stones
- CIRCLE 3:**  
26 large Circle Stones
- CIRCLE 4:**  
34 large Circle Stones
- CIRCLE 5:**  
21 large Circle Stones  
21 large Rectangle Stones
- CIRCLE 6:**  
25 large Circle Stones  
25 large Rectangle Stones
- CIRCLE 7:**  
30 large Circle Stones  
30 large Rectangle Stones
- CIRCLE 8:**  
34 large Circle Stones  
34 large Rectangle Stones
- CIRCLE 9:**  
25 large Circle Stones  
50 large Rectangle Stones

\*Gaps may appear. Distribute evenly over entire radius before filling with sand.  
\*\*Small rectangle included. Can be used on outer ring.

5. To make a larger circle, expand by using CottageStone 6" x 6" pavers

The following chart is a more detailed look at what is needed to increase the scale of your design when using the CottageStone 6" x 6" pieces.

RADIUS IN FEET	DIAMETER IN FEET	CIRCUMFERENCE IN FEET	6 X 6 PIECES	PIECE PER EXTENSION
5.175	10.35	32.5155	66	66
5.675	11.35	35.6571	138	72
6.175	12.35	38.7987	216	78
6.675	13.35	41.9403	300	84
7.175	14.35	45.0816	390 ea. (420/cube)	90
7.675	15.35	48.2234	488	98
8.175	16.35	51.365	592	104
8.675	17.35	54.5066	702	110
9.175	18.35	57.6482	818 ea. (840/2 cubes)	116

Some 6" x 6" pieces may need to be cut to make a tighter fit.

# HOW TO INSTALL A PATIO USING ESSEXSTONE

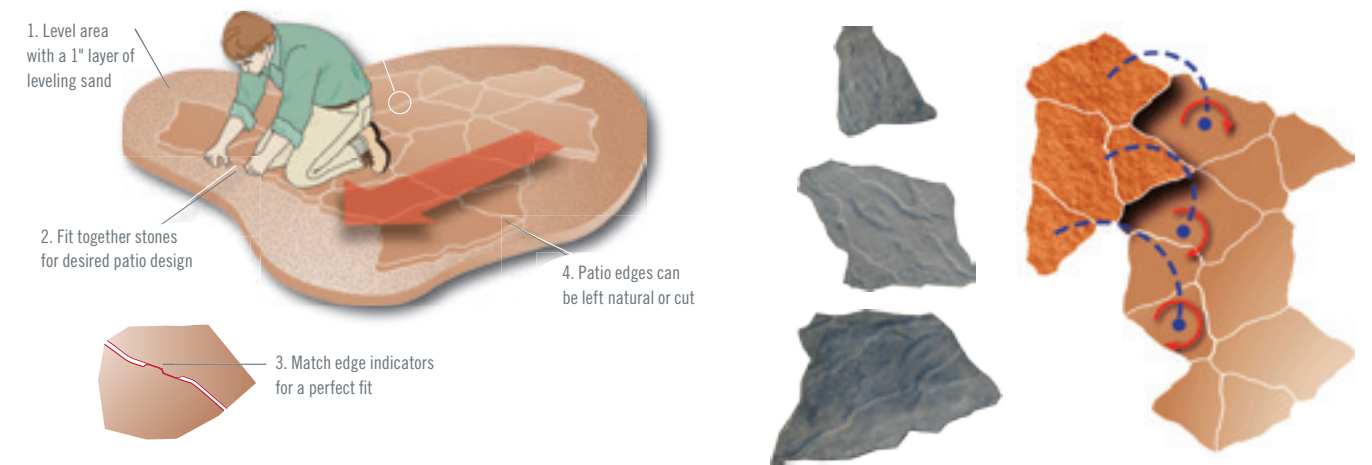
ESSEXSTONE IS THE BEST CHOICE WHEN YOU WANT A NATURAL LOOK. EssexStone products are manufactured for pedestrian applications only. Many of the installation procedures are similar to those of segmental paver systems.

## DIRECTIONS:

1. Lay out desired shape and size of the project and excavate to a depth of 7". Be sure to include an overcut of 4" on all sides of the walkway or patio. This will give the edge restraint support to ensure a secure installation.
2. Fill in excavated area with 4" (minimum) of densely graded base material; for example, #21a or crush and run are best. Wet and tamp base material in 2" lifts and compact thoroughly using a hand or vibratory plate compactor.
3. Next, level approximately 1" of bedding sand (washed concrete sand is preferred) over the compacted base using screed guide rails and a straight screed board. It is recommended to leave the sand un-compacted, and it should remain moist during installation.
4. Now it is time to lay the EssexStone. EssexStone includes three unique sizes that have a natural stone appearance. All pieces fit together alone or in any combination to create the look of cut stone. Place the stones down flat on the bedding sand and tap with a rubber mallet to secure. EssexStone can be laid tightly together or with a gap between the stone, giving it a natural-stone look.
5. After all stones are in place, cut or score and break stones to fit the desired shape. EssexStone can also be left uncut, giving the appearance of a rough-cut stone.
6. Install an edge restraint on all unsecured sides of the project. This process is essential in keeping the product tightly together and maintaining consistent joint widths.
7. Next, sweep in joint stabilizing sand over the EssexStone. Tap on the center of each stone to assist the sand moving into place. Do not run a vibratory plate compactor over the surface of the EssexStone. Continue sweeping until all voids are filled. Then remove all excess sand.
8. Finally, lightly blow off the surface of your project with a leaf blower and rinse with low pressure water from a garden hose. Be sure to follow the particular instructions when using joint stabilizers or concrete sealer products. These products can help to enhance the beauty and longevity of your EssexStone project. Enjoy your new space!

## AVAILABLE SHAPES

Offered in three sizes that fit alone or in any combination.



*Tip!* EssexStone pieces can be rough cut with a chisel. For a finer cut, a circular saw and masonry blade can be used. To chisel, mark the cut line on the top and bottom of the stone. Score each side to about 1/2" deep. Place the stone on a flat surface with the scrap piece hanging over a straight edge. Tap the scrap piece gently with a hammer to remove it.

US Patents #7,674,067, #6,881,463, #7,393,155, #D536058, #D537501, and other US and international patents pending. Manufactured under license from Riccobene Designs LLC, XeriStone® and Essex™ are trademarks of Riccobene Designs LLC. ©2010 Riccobene Masonry Co., Inc. All rights reserved.



# HOW TO INSTALL A DUBLIN™ FIRE PIT KIT

OUR EASY TO INSTALL DUBLIN™ FIRE PIT KIT IS A SIMPLE WAY TO ADD WARMTH AND A COZY ATMOSPHERE TO YOUR PATIO OR BACKYARD. Just about anyone can install the Dublin™ Fire Pit Kit, but because there is lifting, hauling, digging, and cutting involved, it is important to wear work gloves, knee pads, a back support belt, safety glasses, and ear plugs, as well as to practice proper lifting techniques.

## SURFACE PREPARATION

Dig an area that extends 4 inches wider than the fire pit, and 2 inches below the surface. Add gravel and compact the surface until it is level and flush with the ground. If you are setting the fire pit on pavers, place directly onto the surface and add 2-3 inches of sand to allow for proper drainage.

## ROUND FIRE PIT KIT INSTALLATION

Place 16 blocks in a circle and repeat for all 5 layers, making sure each layer is staggered so the joints don't line up.

## SQUARE FIRE PIT KIT INSTALLATION

### STEP 1: LAY TIER 1

Using the diagram below, lay out 16 blocks in a rectangular design so that the inside diameter is 56" x 56". Make sure that this is level and brush the top of the block. For extra stability, apply a small bead of concrete adhesive to this tier and to every subsequent tier hereafter.

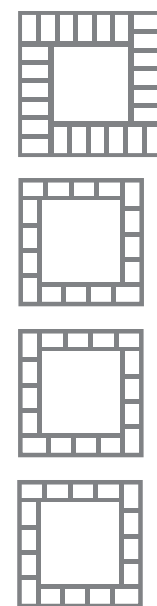
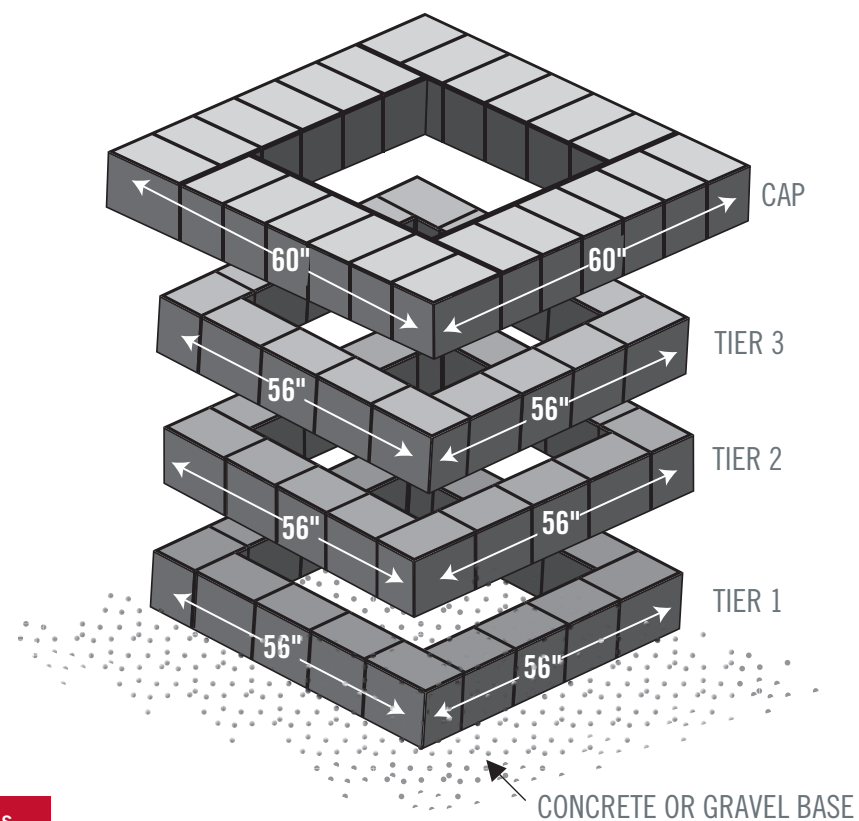
### STEP 3: LAY TIERS 2 & 3

Reverse the Tier 1 pattern and lay Tier 2 using 16 blocks (add adhesive if desired). Repeat this step for Tier 3 (add adhesive if desired). The tier reversal is done to offset the joints, thus giving a better look to your fire pit.

### STEP 4: CAPPING

Place 24 blocks perpendicular to the other tiers. This creates the cap for the fire pit. Start on one corner and place 6 blocks. Turn the block 90 degrees and place 6 more. Continue for the remaining two sides. Remove each cap one by one, apply adhesive to the top of Tier 3, and reset the cap. Continue doing so until you have glued all of the cap block in place.

*NOTE: Even if the previous tiers were not glued, Eagle Bay highly recommends gluing the caps to keep them in place.*

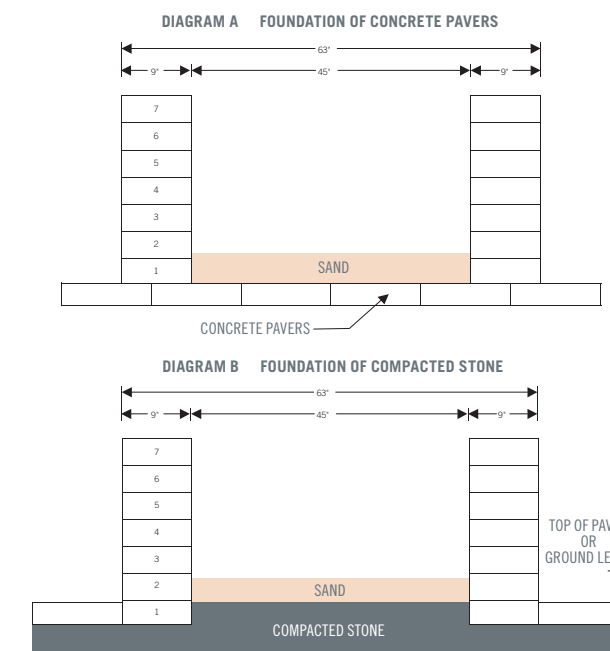


# HOW TO INSTALL A HIGHLAND STONE® FIRE PIT KIT

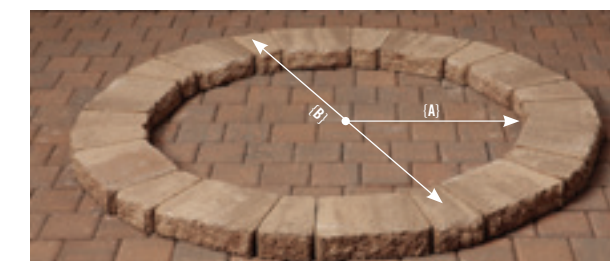
## I. FOUNDATION

**RECOMMENDED BY EAGLE BAY — COMPACTED GRAVEL BASE:** Place and uniformly compact the gravel base (crushed stone no larger than 3/4"). Dense-graded aggregate base should be compacted using a vibratory plate compactor or hand tamper. A 4" thick gravel base is recommended and should extend beyond the Highland Stone® Fire Pit a minimum of 3" on each side. The top of the leveling pad should be at least 3" below grade.

**CONCRETE BASE OR CONCRETE PAVERS:** Place Highland Stone® Fire Pit directly on a concrete base or concrete pavers. (Eagle Bay recommends a compacted gravel base). Make sure to fill the bottom of the fire pit with a layer of sand (3" minimum) to ensure proper drainage.



**INSTALLING FIRST LAYER OF BLOCK: (A)** Use a center stake and lay out the Highland Stone® in roughly a 22.5" radius from center stake to the back of the block. A circle with roughly a 45" inside diameter will require 10 medium and 12 small units. **(B)** It is important to ensure that each small unit has a corresponding small unit directly across from it (180 degrees) in order to attain the proper radius. Slight adjustment to the circle of blocks may be required for proper alignment.



## 2. BUILDING ADDITIONAL LAYERS OF BLOCK

Make sure the first layer of block is perfectly leveled before building additional layers. Using concrete-safe adhesive, glue the second row of blocks to the first row. It is important to stagger the joints as much as possible on every course. Make sure not to line up any two small units on top of the small units below. There are enough units to build 7 layers of block, which would make the fire pit roughly 21" tall plus coping.



\*\*For packaging, two extra of each unit are provided in the kit.

## 3. INSTALLATION OF WEATHERED CAP & OPTIONAL METAL FIRE RING

Once the fire pit is at the desired height, use a concrete adhesive to secure the four radius cap units. Add crushed stone or lava rock to raise the fire bed up to your preferred height. If you choose the optional metal fire ring, please insert before capping the fire pit.



### Safety Tips:

- The fire pit is for outdoor use only.
- Make sure to assemble the fire pit away from surrounding structures and make sure nothing that is a potential fire or injury hazard is directly above the fire pit.
- Before beginning installation, please contact your municipality to obtain information for fire pit installation regulations. It is very important to check local codes.

View more installation details, along with time-lapse video, on our website: [eaglebaypavers.com](http://eaglebaypavers.com).



## PATTERNS

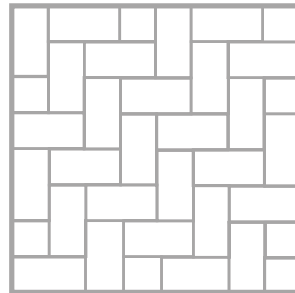
Patterns are intended as guides for preliminary pattern design only. It is the designer's or contractor's responsibility to verify and calculate the unit sizes and package quantities necessary to successfully execute the installation.

VISIT [EAGLEBAYPAVERS.COM](http://EAGLEBAYPAVERS.COM) FOR MORE INFORMATION AND INSTALLATION INSTRUCTIONS.

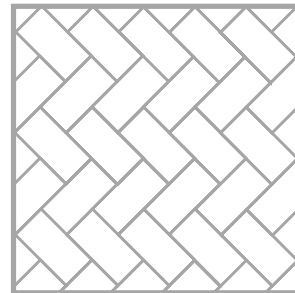


BrikStone Chamfered 6" x 6" & 6"x9", James River Color, I Pattern

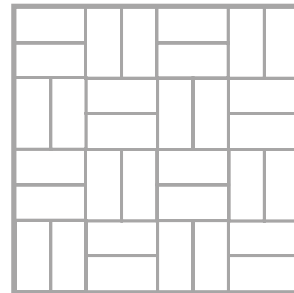
### BRIKSTONE



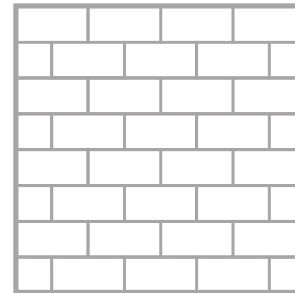
90° HERRINGBONE



45° HERRINGBONE

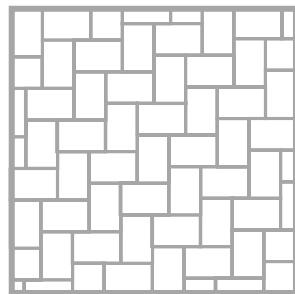


BASKETWEAVE

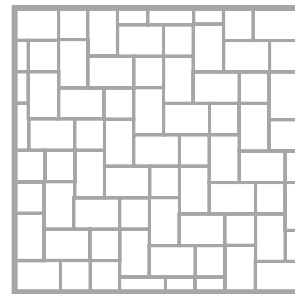


RUNNING BOND

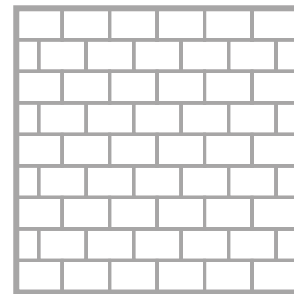
### COTTAGESTONE



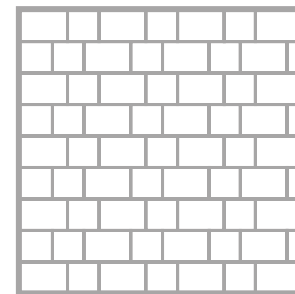
90° HERRINGBONE  
(6" X 9" ONLY)



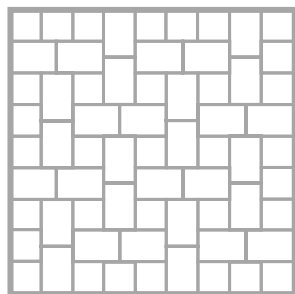
90° MOD. HERRINGBONE  
(40% 6" X 6" + 60% 6" X 9")



RUNNING BOND  
(6" X 9" ONLY)



MOD. RUNNING BOND  
(40% 6" X 6" + 60% 6" X 9")



I-PATTERN  
(25% 6" X 6" + 75% 6" X 9")

### KINGSLAND, EPICSTONE, GRANDCAY & CHATHAM

There are no set patterns for these paver families. Some Eagle Bay customers have created patios by randomly picking and setting the stones in no particular order as they come off the cube. This can achieve a nice, natural look. However, even piece distribution is not possible when randomly selecting pavers, since selection is not based on a set pattern.

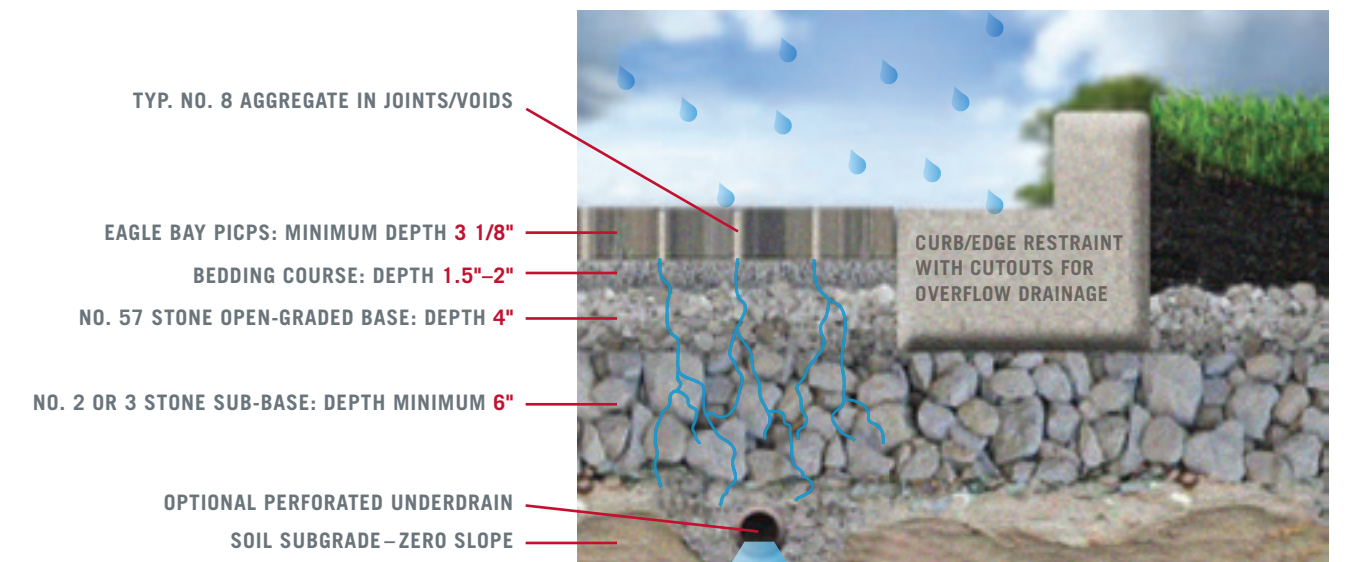
## PERMEABLE PAVER BENEFITS & HOW THEY WORK

### BUILDING A GREEN INFRASTRUCTURE: THE BENEFITS OF USING EAGLE BAY PERMEABLE PAVERS

1. Eagle Bay® PICP Systems accommodate a wide variety of stormwater management objectives due to flexibility of pavement design, storage quantity capacities, and water quality treatment.
2. Runoff reduction of up to 100%, depending on project design parameters.
3. Provides both channel protection and flood mitigation.
4. Maximizes groundwater recharge with improved water quality.
5. Allows for retention and storage of stormwater for possible reuse for irrigation or other non-potable applications.
6. Reduces non-point-source pollutants in stormwater, thereby mitigating impact on surrounding surface waters, and may lessen or eliminate downstream flooding and stream bank erosion.
7. Minimizes impact and stress on existing stormwater or combined stormwater and sewer systems through reduced peak discharges.
8. The multi-purpose Permeable Pavement enhances land-use planning and leads to more efficient use of available land for greater economic value, especially in high-density urban areas. Utilizing the storage capacity of the PICP System below the pavement-wearing surface, as opposed to aboveground storage ponds or the deep excavation required by below-grade confined space systems, accomplishes this goal.
9. May decrease project cost by reducing or eliminating drainage and retention/detention systems.
10. May reduce cost of compliance with stormwater regulatory requirements and lower municipal or state utility/stormwater fees.
11. Solar Reflectivity Index compliance will reduce heat island effect and thermal loading of surrounding surface and/or outflow waters when Eagle Bay's SRI-compliant colors are specified.
12. Accommodates pavement design to provide both mechanical stability and structural integrity for a variety of traffic loads, including secondary roadways—light and heavy duty traffic requirements.



### CROSS SECTION DETAIL OF HOW A PERMEABLE PAVER WORKS





# CONTRACTOR INTERVIEW QUESTIONS

If you want professional results for your patio, driveway, or wall project, you're going to need some help. But you don't have to know everything about pavers to hire a contractor. All you need are the right questions.

## WHAT TO ASK YOUR CONTRACTOR

- |  |   |
|--|---|
| <p>1. How long have you been installing pavers?<br/>_____</p> <p>2. Are you a member of the ICPI (Interlocking Concrete Pavers Institute) or other trade associations? <i>Membership in a local trade association shows a level of professionalism and credibility.</i><br/>_____</p> <p>4. Will you follow ICPI specifications for the installation?<br/>_____</p> <p>5. Do you guarantee your work for at least one year?<br/>_____</p> <p>6. Will you return in one year to inspect it?<br/>_____</p> <p>7. How long will the project take and what hours of the day will you be working?<br/>_____</p> <p>8. How many people are in your crew?<br/>_____</p> <p>9. To provide pictures of recently completed jobs.</p> <p>10. A current liability insurance certificate. <i>The contractor should be insured for any damage or injuries that occur on your property.</i></p> | <p>11. Documentation that your contractor's worker's compensation insurance covers the whole job and crew.</p> <p>13. Will you do a written, itemized proposal outlining the scope of work and terms of payment? <i>It should include starting and completion dates, demolition, excavation, paving, and base materials, as well as any applicable taxes.</i></p> <p>12. Request at least three referrals from past clients. <i>Referrals can only help if you call them. Here are a few questions to ask:</i></p> <p>A. Were you happy with the work?<br/>_____</p> <p>B. Did the contractor clean up each day?<br/>_____</p> <p>C. How did the contractor handle plan changes?<br/>_____</p> <p>D. Was the job completed on time and at the quoted price?<br/>_____</p> <p>E. Would you hire this contractor again?<br/>_____</p> |
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## NOTES

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# CONTRACTOR CHECKLIST

		COMPANY #1		COMPANY #2		COMPANY #3	
CONTRACTOR INFORMATION	<b>1. COMPANY NAME</b>						
	Address						
	Phone						
	Contact Name						
	<b>2. WORKMANSHIP WARRANTY</b>						
	<b>3. REFERENCES:</b>						
Name							
Address							
Phone							
INSTALLATION PROCEDURES	<b>1. EXCAVATION</b>						
	a. Depth						
	b. Width						
	c. Final Elevation Agreed	YES	NO	YES	NO	YES	NO
	<b>2. BASE CONSTRUCTION</b>						
	a. Type of Material						
	b. Depth of Material						
	Walkway minimum 4"						
	Driveway minimum 8"						
	c. Compaction						
	With Moisture	YES	NO	YES	NO	YES	NO
	Maximum 4" Layers	YES	NO	YES	NO	YES	NO
	d. Woven geotextile (optional)	YES	NO	YES	NO	YES	NO
	<b>3. BEDDING LAYER</b>						
	a. Coarse Sharp Sand (ie., Concrete Sand)	YES	NO	YES	NO	YES	NO
	b. Depth (maximum 1.5")	YES	NO	YES	NO	YES	NO
	<b>4. PAVERS</b>						
	a. Quantity (square feet)						
	b. Supplier						
	c. Warranty						
d. Shape							
e. Color							
f. Laying Pattern							
<b>5. EDGE RESTRAINTS</b>							
a. Type							
b. Quantity (linear feet)							
c. Base Extends Beyond (minimum 6")	YES	NO	YES	NO	YES	NO	
<b>6. JOINTING SAND</b>							
a. Fine Washed Sand (ie. Masonry Sand)	YES	NO	YES	NO	YES	NO	
b. Compact in Both Directions	YES	NO	YES	NO	YES	NO	
c. Sweeps into Joints	YES	NO	YES	NO	YES	NO	
<b>COST</b>							
<b>TOTAL COST</b>							

Eagle Bay would like to thank the ICPI for the use of this checklist. This is intended to be used as a general guide for the installation of interlocking concrete pavers. The materials and construction methods may vary as a result of diverse conditions in every region.



## LIFETIME TRANSFERABLE WARRANTY

WE STAND BEHIND OUR PRODUCTS WITH A LIFETIME PRODUCT WARRANTY.

Eagle Bay is proud to certify that our paving stones and retaining walls meet the latest industry standards in the United States. All Eagle Bay hardscape products comply with and surpass all applicable standards set by the ASTM C936 (American Society for Testing and Materials) and NCMA (National Concrete Masonry Association).

Eagle Bay offers a transferable lifetime warranty on the structural integrity of all paving stones and retaining wall units it manufactures. It covers any disintegration and/or decomposition of the above-

mentioned products resulting from natural causes and the abnormal deterioration of the surface due to the use of sodium chloride (NaCl), such as deicing salt. If products prove defective, we will replace those units. Eagle Bay's responsibility is limited to its manufactured products only and not to costs related to the installation of those products. We will honor this transferable warranty with a proof of purchase (i.e., invoice or delivery slip).

Visit [eaglebaypavers.com](http://eaglebaypavers.com) for full warranty information.

## DETAILS

### PRINTED COLOR SWATCHES

The natural materials that we use in our paving stones and retaining wall products deliver a range of colors that closely match color samples in catalogs, spec books, color swatch books, and online photos. However, Eagle Bay cannot guarantee specific color matching. Our pavers and walls can vary slightly in color batch depending on environmental conditions. Therefore, colors shown are approximate representations of standard colors and shouldn't be expected to be an exact match. Final color selection should be made at your local dealer from stock product. Eagle Bay always recommends immediately verifying the product and color upon receipt. If there are any discrepancies, contact your local dealer before continuing your project. Installation of the product constitutes its acceptance.

### EFFLORESCENCE

Efflorescence is a whitish, powder-like deposit that can appear on the surface of concrete pavers. When cement hydrates, a significant amount of calcium hydroxide is formed. A reaction occurs between the calcium hydroxide and carbon dioxide in the air to form water-insoluble calcium carbonate, called efflorescence. Efflorescence does not affect the structural performance or durability of concrete pavers. Eagle Bay includes admixtures in its concrete pavers to help minimize efflorescence, but efflorescence is a natural occurrence in all concrete products. Eagle Bay does not warrant concrete pavers that it manufactures against the appearance of efflorescence. Efflorescence may appear immediately or within months of installation. It may remain for months or wear away. Deposits may be removed from the concrete paver surface by using proprietary efflorescence removers. Before purchasing or applying any chemicals to remove deposits, please consult with a chemical company that specializes in efflorescence-removal chemicals.

### COMPACTOR AND SNOW REMOVAL

Eagle Bay pavers with dimpled or textured surfaces—EpicStone, GrandCay, CircleStone, SF Rima™, CottageStone, and EssexStone—have high and low points on the surface that lend a more natural aesthetic appeal to the pavers. However, pavers with textured surfaces are susceptible to surface scuffing when being compacted in place with plate compactors. Therefore, these paver types should always be compacted with plate compactors that incorporate a protective mat or other medium between the plate compactor and the surface of the Eagle Bay pavers. This system will help to ensure that paver surface scuffing is kept to a minimum. These protective mediums include: rubber matting, thin carpet, Mirafi 500X, or cardboard. Manufacturers of plate compactors are able to recommend other products that can be used for this purpose. For further information on interlocking concrete paver details, technical information, and recommended construction practices, visit the ICPI (Interlocking Concrete Pavement Institute) at [www.icpi.org](http://www.icpi.org).

Also, snow removal equipment should have the proper spacing, bumpers, and rubber blade guards to protect the surface of the pavers. Eagle Bay will not be held responsible for damage to pavers caused by the misuse of compaction or snow removal equipment, leaving scuff marks, or burns on pavers.

### NOTE:

This warranty does not apply to any breakage, chipping, or other deterioration caused by improper design or installation that does not comply with applicable codes, the ICPI (Interlocking Concrete Pavement Institute), NCMA (National Concrete Masonry Association), and recognized work procedures. Please visit [www.icpi.org](http://www.icpi.org) or [www.ncma.org](http://www.ncma.org) for more information on installation specifications. This warranty does not apply to any damage resulting from a natural disaster or from a deliberate and/or negligent act on the part of the purchaser, owner of the building, installer, or any third party.

*Hardscapes for Easy Living™*

**E EAGLE BAY®**

Our goal is to make this process as easy as possible. Once you have an idea or vision in place, visit [eaglebaypavers.com](http://eaglebaypavers.com) to look up a local dealer or to request a project consultation from an Eagle Bay representative. By contacting your local dealer, you'll be able to view product samples, compare product costs, and learn about qualified designers, contractors, and installers in your area.

TOLL FREE 800.321.9141

EAGLE BAY HARDSCAPE PRODUCTS, 1231 WILLIS ROAD, RICHMOND, VIRGINIA 23237

*Browse our website to see additional information and photo galleries of our products at:*

[WWW.EAGLEBAYPAVERS.COM](http://WWW.EAGLEBAYPAVERS.COM)



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Pavers: Chatham XL, 26" x 26" only, Nova Color

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